

Question 1

$$\frac{X_r}{X} = 6.5$$

$$K_s = 75 \text{ mg/L}$$

$$t_R = 2 \text{ hours}$$

$$\mu_{\max} = 0.4 \text{ hr}^{-1}$$

$$S_{\text{in}} = 300 \text{ mg COD/L}$$

$$K_d = 0.004 \text{ hr}^{-1}$$

$$Q = 0.088 \text{ m}^3/\text{s}$$

$$Y = 0.4 \text{ mg VSS/mg COD}$$

$$Q_r = 0.013 \text{ m}^3/\text{s}$$

$$R = Q_r/Q = 0.15$$

$$\begin{aligned} \text{a. } \theta_c &= \frac{t_R}{1+R-R(X_r/X)} = \frac{2 \text{ hrs}}{1+0.15-0.15 \cdot 6.5} \\ &= 11.4 \text{ hours} \approx 11 \text{ hours} \end{aligned}$$

$$\begin{aligned} \text{b. } S &= \frac{K_s(1+K_d\theta_c)}{\mu_{\max}\theta_c - K_d\theta_c - 1} \\ &= \frac{75 \text{ mg/L} (1 + 0.004 \cdot 11)}{0.4 \cdot 11 - 0.004 \cdot 11 - 1} = 23.3 \text{ mg/L} \end{aligned}$$

$$E = \frac{S_{\text{in}} - S}{S_{\text{in}}} = \frac{300 - 23}{300} = 0.92$$

$$\begin{aligned} \text{c. } \frac{1}{\theta_{\text{CW}}} &= \mu_{\max} \frac{S_{\text{in}}}{K_s + S_{\text{in}}} - K_d \\ &= 0.4 \text{ hr}^{-1} \frac{300}{75 + 300} - 0.004 \text{ hr}^{-1} = 0.316 \text{ hr}^{-1} \\ \theta_{\text{CW}} &= 3.2 \text{ hours} \end{aligned}$$

Question 1 (con't)

$$d. \quad \frac{1}{\theta_c} = Y \frac{F}{M} E - K_d$$

$$0.043 = 0.4 \frac{F}{M} 0.92 - 0.004$$

$$\begin{aligned} \frac{F}{M} &= \frac{0.043 + 0.004}{0.4 \cdot 0.92} = 0.13 \frac{\text{mg COD}}{\text{mg VSS} \cdot \text{hr}} \\ &= 3.1 \frac{\text{g COD}}{\text{g VSS} \cdot \text{day}} \end{aligned}$$

$$e. \quad \frac{F}{M} = \frac{S_{in}}{t_R X}$$

$$0.13 \frac{\text{mg COD}}{\text{mg VSS} \cdot \text{hr}} = \frac{300 \text{ mg COD/L}}{2 \text{ hr} \cdot X}$$

$$\therefore X = 1150 \text{ mg VSS/L} = 1150 \text{ g VSS/m}^3$$

$$f. \quad P = Y (\mu_g - K_d) X$$

$$Y = t_R Q = 2 \text{ hrs} \cdot 0.088 \text{ m}^3/\text{s} \cdot 3600 \text{ s/hr} = 634 \text{ m}^3$$

$$\begin{aligned} \mu_g &= \mu_{\max} \left(\frac{S}{K_s + S} \right) \\ &= 0.4 \text{ hr}^{-1} \left(\frac{23.3}{75 + 23.3} \right) = 0.095 \text{ hr}^{-1} \end{aligned}$$

$$\begin{aligned} P &= 634 \text{ m}^3 (0.095 - 0.004) \text{ hr}^{-1} 1150 \frac{\text{g VSS}}{\text{m}^3} \\ &= 66,000 \text{ g VSS/hr} = 66 \text{ kg VSS/hr} \end{aligned}$$

Question 1 (con't)

b. This is a plant on the edge of disaster.

The F/M ratio at $3.1 \text{ g COD/g VSS}\cdot\text{day}$ is way off scale! This creates a real danger for operational problems with bulking sludge.

Likewise the sludge age is very low, which could lead to operating problems, including poor flocculation.

The F/M ratio needs to be reduced to $\sim 0.6 \frac{\text{g COD}}{\text{g VSS}\cdot\text{day}}$

Assuming we want the same E , then the sludge age becomes:

$$\begin{aligned}\frac{1}{\theta_c} &= Y \frac{F}{M} E - k_d \\ &= 0.12 \text{ day}^{-1}\end{aligned}$$

$$\theta_c = 8 \text{ days}$$

This is more in the normal range.

This however implies a new size aeration tank:

$$\begin{aligned}t_R &= \theta_c [1 + R - R(x_f/x)] \\ &= 8 \text{ days} [1 + 0.15 - 0.15(6.5)] \\ &= 1.4 \text{ days}\end{aligned}$$

$$\begin{aligned}V &= t_R Q = 1.4 \text{ d} \cdot 0.088 \frac{\text{m}^3}{\text{s}} \cdot 86400 \frac{\text{s}}{\text{d}} \\ &= 10,600 \text{ m}^3 \quad \text{much larger}\end{aligned}$$

Question 2

$$Q = 7500 \text{ m}^3/\text{d}$$

$$Y = 0.6 \text{ g VSS/g BOD}$$

$$S_{in} = 90 \text{ mg BOD/L}$$

$$K_d = 0.06 \text{ d}^{-1}$$

$$S_e = 7 \text{ mg BOD/L}$$

$$\theta_c = 10 \text{ d}$$

$$X = 1400 \text{ mg VSS/L}$$

Calculate V :

From Lecture 17
Eqn 29

$$\frac{1}{\theta_c} = YU - K_d$$

$$0.1 \text{ d}^{-1} = 0.6 \frac{\text{g VSS}}{\text{g BOD}} U - 0.06 \text{ d}^{-1}$$

$$\rightarrow U = \frac{0.267 \text{ g BOD}}{\text{g VSS} \cdot \text{d}}$$

From Eq 24

$$U = \frac{S_{in} - S_e}{t_R X}$$

$$0.267 \frac{\text{g BOD}}{\text{g VSS} \cdot \text{d}} = \frac{(90 - 7) \text{ g BOD/m}^3}{t_R \cdot 1400 \text{ g VSS/m}^3}$$

$$0.267 \text{ day}^{-1} = 0.059 / t_R$$

$$t_R = 0.22 \text{ d}$$

$$\begin{aligned} V &= \theta_d Q = 7500 \frac{\text{m}^3}{\text{d}} \cdot 0.22 \text{ d} \\ &= 1670 \text{ m}^3 \end{aligned}$$

Question 2 (cont)

Or use Eq 12.75 from V₁H =

$$V = \frac{\theta_c Y Q (S_{in} - S)}{X (1 + k_d \theta_c)} = 1670 \text{ m}^3$$

$$t_R = \frac{V}{Q} = 0.22 \text{ d} = 5.3 \text{ hr}$$

From Lecture 17, Eqn. 37

$$\begin{aligned} \frac{F}{M} &= \frac{S_{in}}{t_R X} = \frac{90 \text{ g BOD/m}^3}{0.22 \text{ d} \cdot 1400 \text{ g VSS/m}^3} \\ &= 0.29 \frac{\text{g BOD}}{\text{g VSS} \cdot \text{d}} \end{aligned}$$

From Lecture 17, Eqn. 23

$$P = V (\mu_g - k_d) X$$

From Eqn 25 $\mu_g = YU$

$$P = V (YU - k_d) X$$

$$= 1670 \text{ m}^3 \left(0.6 \frac{\text{g VSS}}{\text{g BOD}} \cdot 0.267 \frac{\text{g BOD}}{\text{g VSS} \cdot \text{d}} - 0.06 \frac{1}{\text{d}} \right) 1400 \frac{\text{g VSS}}{\text{m}^3}$$

$$= 234 \text{ kg VSS/d}$$