# Solution to Homework 7, Problem 1

## Parts a.-k. - Original design

### Part I. - Redesign

#### **Design parameters**

| <b>J</b>                                    |                 |        |                   |
|---|-----------------|--------|-------------------|
| Design flow rate                            | Q               | 0.0088 | m <sup>3</sup> /s |
| Reactor volume                              | V               | 25     | m <sup>3</sup>    |
| Influent COD concentration                  | S <sub>in</sub> | 300    | mg COD/L          |
| Solids concentration of recycled sludge     | X <sub>R</sub>  | 12000  | mg VSS/L          |
| Clarified effluent from secondary clarifier | X <sub>e</sub>  | 15     | mg VSS/L          |
| Safety factor                               | SF              | 20     |                   |

| 0.0088 | m³/s           |
|--------|----------------|
| 50     | m <sup>3</sup> |
| 300    | mg COD/L       |
| 12000  | mg VSS/L       |
| 15     | mg VSS/L       |
| 80     |                |

#### Kinetic constants:

| Maximum specific growth rate | $\mu_{max}$    | 9.6   | day <sup>-1</sup> |
|------------------------------|----------------|-------|-------------------|
| Half-saturation constant     | Ks             | 75    | mg/L as COD       |
| Cell yield                   | Y              | 0.4   | g VSS/g COD       |
| Endogenous respiration rate  | k <sub>e</sub> | 0.096 | day⁻¹             |

#### **Computed characteristics**

| a. | Hydraulic residence time                  | t <sub>R</sub>    | 0.8     | hours             | 1.6     | hours           |
|----|---|-------------------|---------|-------------------|---------|-----------------|
| b. | Minimum solids retention time             | $\theta_{c,min}$  | 2.5     | hours             | 2.5     | hours           |
|    | Washout solids retention time             | $\theta_{c,w}$    | 3.16    | hours             | 3.16    | hours           |
| с. | Design solids retention time (sludge age) | $\theta_{c}$      | 51      | hours             | 202     | hours           |
|    | Design solids retention time (sludge age) | θ <sub>c</sub>    | 2.1     | days              | 8.4     | days            |
| d. | Reactor biomass concentration             | Х                 | 6288    | mg VSS/L          | 8447    | mg VSS/L        |
| e. | Effluent substrate concentration          | S                 | 4.7     | mg COD/L          | 1.7     | mg COD/L        |
|    | Efficiency                                | E                 | 98.4    | percent           | 99.4    | percent         |
| f. | Substrate utilization rate                | U                 | 1.43    | g COD/g VSS/day   | 0.54    | g COD/g VSS/day |
| g. | Food:microorganism ratio                  | F/M               | 1.45    | g COD/g VSS/day   | 0.54    | g COD/g VSS/day |
| h. | Recycle ratio                             | r                 | 1.08    |                   | 2.36    |                 |
|    | Recycle flow rate                         | Q <sub>R</sub>    | 0.010   | m <sup>3</sup> /s | 0.021   | m³/s            |
| i. | Sludge wasting rate                       | Q <sub>W</sub>    | 0.00025 | m <sup>3</sup> /s | 0.00016 | m³/s            |
|    |   | Q <sub>W</sub> /Q | 2.8%    |                   | 1.9%    |                 |
| j. | Sludge production rate                    | Р                 | 3.1     | kg VSS/hr         | 2.1     | kg VSS/hr       |

- k. This plant has a high F/M ratio and short SRT. As such, it would be classified as a high-rate aeration plant. Such a plant can work, but is not compatible with the intended low level of maintenance planned for this facility. More bluntly, this plant is a disaster waiting to happen!
- I. The plant needs to be redesigned as a low-rate AST plant. A design safety factor of SF = 100 is more appropriate and would raise the SRT to 8.4 days, which is more consistent with a low-maintenance, low-rate treatment plant. However, raising the SRT has the perverse effect of raising the biomass concentration (X) which in turn raises the F/M ratio (see Lecture 19, Equation 41). To lower the F/M ratio, we can increase the tank volume, which increases  $t_R$ , which in turn lowers F/M according to Equation 30.