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### 2.007 Design and Manufacturing I

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### 2.007 - Design and Manufacturing I

 Draft Exam on Drawing, CAD, Motors, Pneumatics, and MechanismsYou have 1.5 hours to answer the following 9 questions. Please show your work to the extent possible given the allotted time. Point allocations (out of 100 total) are listed for each question.

1. (10 points) What tension, T , must be applied to raise the 4 N weight at a constant rate?


First, I deal with the right side which is a capstan and NOT a pulley


By the capstan equation $\mathrm{F}_{\text {between }}=5 \mathrm{~N}^{\star} \mathrm{e}^{\wedge}\left(-\mu^{*} \Theta\right)=5 \mathrm{~N}^{*} \mathrm{e}^{\wedge}\left(-0.3^{\star} \pi / 2\right)=3.12 \mathrm{~N}$
NOTE the sign in the exponent. It is nagative because the 5 N weight is going down and the frictional forces oppose the motion resulting in a lower tensile force in the rope in between the capstan and the pulley than was applied by gravity.

Next, I deal with the left side which is a pulley and NOT a capstan
Sum of moments about the pivot $S M=4 N^{*} 10 \mathrm{~cm}-\mathrm{F}_{\text {between }}{ }^{*} 10 \mathrm{~cm}-\mathrm{T}^{*} 5 \mathrm{~cm}=0$
$\mathrm{T}=1.76 \mathrm{~N}$

2. (5 points) How many degrees of freedom does this mechanism possess?

4 Bodies each with 3 DOF $=12$ DOF
5 full pin joints eacg remove $2 \mathrm{DOF}=-10 \mathrm{DOF}$

Leaving 2 DOF of the mechanism
One of the DOF is associated with the parallelogram linkage Comprised of the base, two links extending from the base, and the triangular piece near the top of the lamp.
The other degree of freedom is associated with the lamp head itself which Is free to rotate about its pivot.

Some students thought perhps some of the elements of the mechanism were Redundant, but none of them are.
 table
3. (5 points) The components shown here (resistor, LED, capacitor, battery, and switch) are connected in series. The switch is closed for 5 seconds. During that time, the LED lights and then gradually dims. The capacitor is then removed from the circuit and reconnected as shown. The switch is then closed. Which statement best describes what happens after the switch is closed again:
a) The LED lights up and then slowly dims over the course of 5 seconds
b) The LED starts dim then slowly brightens over the course of 5 seconds
c) The LED lights up steadily
d) LED does not light

The capacitor is charged during the first 5 sec interval. It is discharged in the next interval. Note that the capacitor is placed in the circuit facing the opposite direction which is necessary to put the higher voltage at the correct side of the diode. Note also that the time constant RC has not changed so the dimming should occur at the same rate as before.

4. (15 points) Sketch a four bar mechansim that could guide the trash barrel and the frame supporting it through the three positions indicated here so that compost can be deposited automatically in the hopper to the right. Please use the attachment points on the frame indicated by arrows.


See the working model file online - composter 1
5. (20pts total) Make three views (top, front, and side) of the part that is shown in an isometric view below. Please retain the proportions and show hidden lines and center lines as appropriate. Please align the three views with respect to one another.

6. (5 points) Describe a step you might take in Solidworks to fully constrain the sketch below.


You can place an angular dimension between any pair lines. Similarly, you can place some other constraint that removes a single degree of freedom. Any action that removes two or more degrees of freedom (such as fixing a point or dimensioning two angles) will OVER dimension the sketch.
7. (10 points) A bike is travelling straight and at a constant speed up a 30 degree hill. The bike and rider together weight 200 N. Estimate the tension in the part of the chain indicated by the arrow.

NOTE: The wheels are about 3 times the diameter of the front sprocket and about 7 times the diameter of the rear sprocket.


Sum the forces in the direction along the surface. That will show the frictional force needed to keep the bike moving at a constant speed is $200 \mathrm{~N} * \sin \left(30^{*} \mathrm{deg}\right)=100 \mathrm{~N}$.

Note that only the rear wheel will apply a substantial frictional force pushing the rider up the hill. The front wheel should roll along applying the needed reaction force and maybe some rolling resistance which we can neglect for the purpose of this problem.

Note that a 200 N bike and rider is awfully light. Might be a 4 -year-old girl.
Sum the monents about the rear wheel. There is only the 100 N frictional force applied at the bottom edge and tangent to it and the chain tension which is applied at the top of the rear sprocket and tangent to it. The ratio of the two radii is 7 , so the solution is 700 N .
8. (10 points) A designer proposes to change the dimensions of an electric motor by increasing the radius of the armature significantly (e.g., by $50 \%$ ) (see the figure below). All other parameters of the motor are preserved as they were (number of windings, strength of the magnetic field, and so on). Which statement is most accurate:
a) (5 points) State the effect on the stall torque. Increases by $\mathbf{5 0 \%}$
b) (5 points) State the effect on the no load speed. Decreases proportionally to $\mathbf{1 / 1 . 5}$ which is a $33 \%$ decrease


Figures by MIT OpenCourseWare.
Motor before
changes

Motor with longer armature radius

NOTE: The equations below have been proposed to model the behavior of a permanent magnet DC motor.
$V_{i n}=R i+V_{e}$
$V_{e}=K_{t} \omega$
$T=K_{t} i$

$K_{t}=2 n L r B$ where $n$ is the number of windings, $L$ is the length of each winding, $r$ is the radius of the armature, and $B$ is the magnetic field strength
9. (10 points) A circuit is arranged with a switching transistor as shown below. The supply is a 9 V battery. The terminal labeled "Stamp pin" is at 5 V for $0.005 \mathrm{sec}, 0 \mathrm{~V}$ for 0.01 sec and then repeats that pattern over and over. A DC motor is connected between the battery and the transistor. Its specification sheet indicates a no load speed of $10,000 \mathrm{rpm}$ at 5 V DC. Estimate the rpm of the motor when run within this circuit with no load applied to its output shaft.


The Stamp in will, when raised to 5 V , create a connection path for the current to flow through the motor to the ground (- terminal of the battery). The pin is at 5 V for only $1 / 3$ of the duty cycle, so the effective voltage seen by the load is $1 / 3$ of the supply voltage which is 9 V , not 5 V . The voltage is effectively 3 V applied to the motor (see the wikipedia entry on pulse width modulation). The no load speed at 5 V is $10,000 \mathrm{rpm}$. The motor's no load speed at 3 V is proportially less -- 6000 rpm with no load at 3 V .

