

MASSACHUSETTS INSTITUTE OF TECHNOLOGY  
DEPARTMENT OF MATERIALS SCIENCE AND ENGINEERING  
CAMBRIDGE, MASSACHUSETTS 02139

3.22 MECHANICAL PROPERTIES OF MATERIALS  
PROBLEM SET 8

Due in 8 days from its assigned date

Reading

Hertzberg, *Deformation and Fracture Mechanics of Engineering Materials* (John Wiley & Sons, Inc.)  
Chapter V.

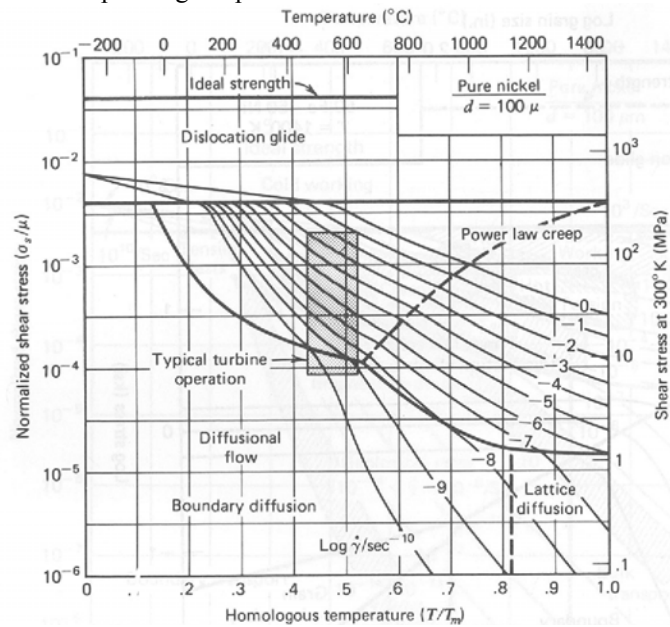
Ashby, M.F., *Mechanical Behaviour of Materials* (Course Notes). Section 8.

1. Consider metals and polymers. Which of these classes of materials generally exhibits strong recovery of creep strain after unloading, and which do not? Briefly explain in terms of the physical mechanisms of creep why the strains are generally recovered, or why they are not recovered, for both classes of materials.
2. A 20 kg screw made from a high-strength steel ( $E = 210$  GPa,  $\sigma_0 = 200$  MPa) holds two rigid plates together at  $300^\circ\text{C}$ . The design states that the screw be tightened to a preload of 100 MPa, which may not decrease by more than 10% while in service. To determine the maximum service life of the screw, a creep test at  $300^\circ\text{C}$  with a stress of 50 MPa is performed and yields a strain rate of  $9.5 \times 10^{-15} \text{ s}^{-1}$ .
  - a. Assuming that the stresses in the screw are high enough that power law creep is the dominant mechanism of deformation ( $n = 4$ ), what is the maximum service life of the screw based on the conditions given above?  
(Hint: The rigid plates prevent any tensile strain in the bolt.)
  - b. If the temperature increases dramatically ( $1000^\circ\text{C}$ ), can we use the data above to estimate how long the screw will maintain the designed preload? Explain.
3. Below is a table of self-diffusion values for silver single crystals and polycrystals over a range of temperatures.

Temperature (K)	$D_{\text{Single Crystal}} (\text{m}^2\text{s}^{-1})$	$D_{\text{Polycrystal}} (\text{m}^2\text{s}^{-1})$
773	$1.26 \times 10^{-17}$	$1.26 \times 10^{-16}$
873	$3.16 \times 10^{-16}$	$1.00 \times 10^{-15}$
973	$5.00 \times 10^{-15}$	$6.31 \times 10^{-15}$
1073	$5.00 \times 10^{-14}$	$5.00 \times 10^{-14}$
1173	$3.16 \times 10^{-13}$	$3.16 \times 10^{-13}$
1273	$1.26 \times 10^{-12}$	$1.26 \times 10^{-12}$

- a. Make an Arrhenius plot of the diffusion rate as a function of temperature.
- b. Calculate the activation energy for diffusion in a single crystal of silver.
- c. Comment on the differences in diffusion rate between single crystalline and polycrystalline silver.

4. Consider a pure nickel component with a mean grain diameter of 0.1 mm. If the component is subjected to a shear stress of  $\tau = 100$  MPa and creep deformation must not exceed  $10^{-8} \text{ s}^{-1}$ , what is the maximum operating temperature? If the safety factor is increased such that creep deformation cannot exceed  $10^{-10} \text{ s}^{-1}$ , what is the maximum operating temperature?



5. (Extra Credit) Turbine engines in jets can reach temperatures of 1300 K. How is creep prevented in turbine blades rotating at 10,000 rpm?