

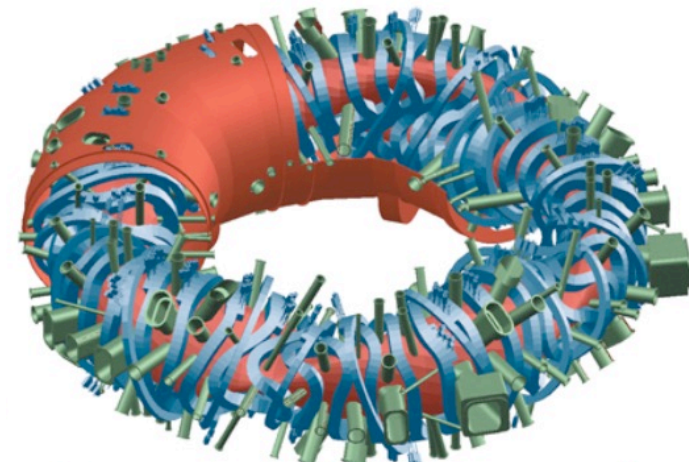


[JB]

# Introduction to Nuclear Energy

22.01 – Introduction to Radiation

2024

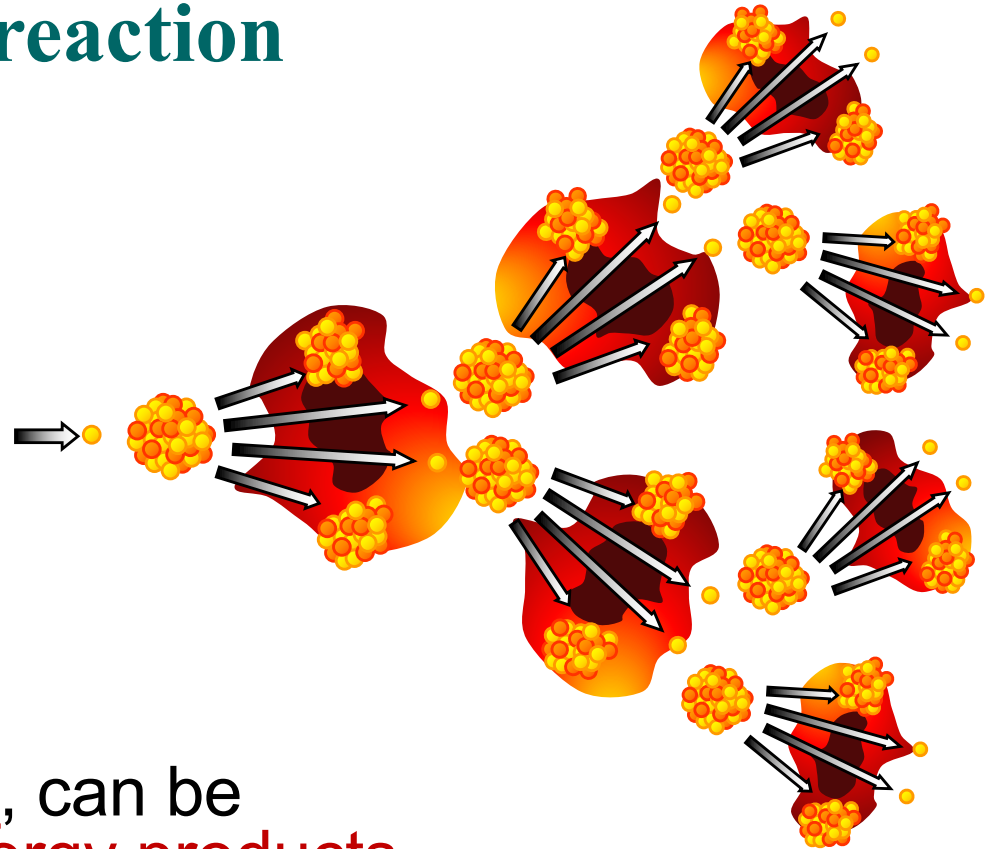


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# The Nuclear Fission Process

## Neutron-driven chain reaction producing heat

- Uranium-235 is the fuel: 2.5 million times more energy per kg than coal
- Only 37 tons of fuel (3%-enriched uranium) per year needed for 1000 MWe reactor
- Emission-free heat source, can be converted into multiple energy products



[JB]

# Nuclear Compared to Fossil Fuel

---

## Fuel energy content

Coal (C):  $C + O_2 \rightarrow CO_2 + 4 \text{ eV}$

Natural Gas (CH<sub>4</sub>):  $CH_4 + O_2 \rightarrow CO_2 + 2H_2O + 8 \text{ eV}$

Nuclear (U):  $^{235}\text{U} + n \rightarrow ^{93}\text{Rb} + ^{141}\text{Cs} + 2n + 200 \text{ MeV}$

## Fuel Consumption, 1000 MWe Power Plant (~740,000 homes)

Coal (40% efficiency): **6750 ton/day**

Natural Gas (50% efficiency): **64 m<sup>3</sup>/sec**

Nuclear (33% efficiency): **3 kg/day**

[JB]

# From Rocks to Reactors

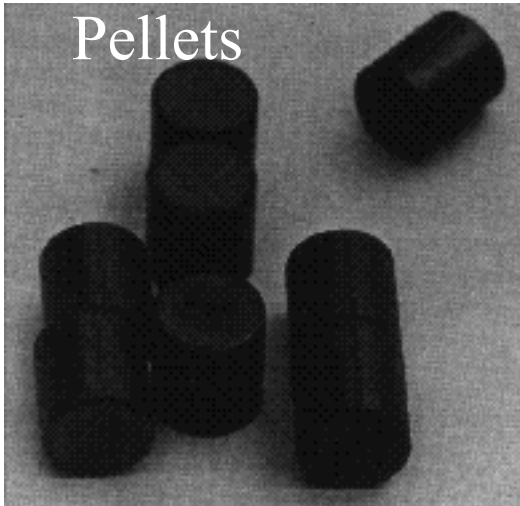
U ore



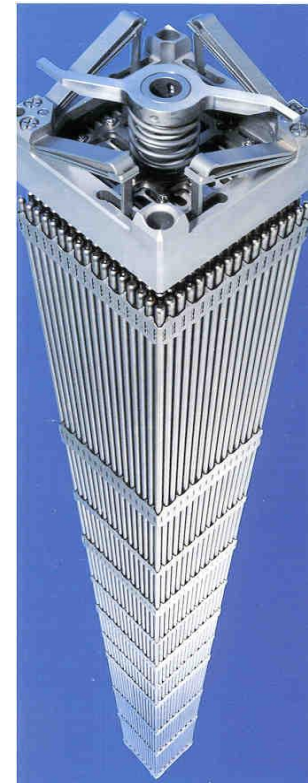
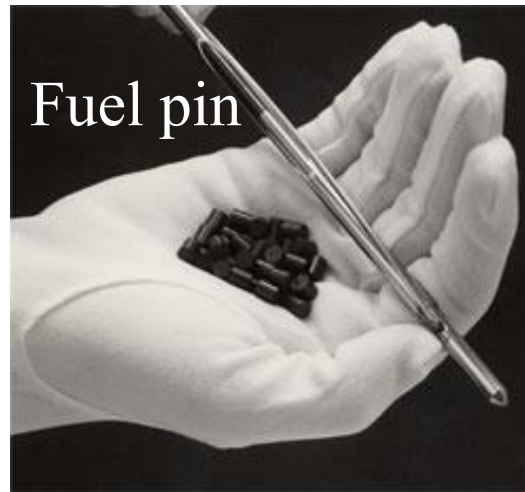
Yellow cake



Pellets



Fuel pin



Fuel assembly

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[JB]

# Reactor Intro: Acronyms!!!

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RBMK      CANDU      **LBEFR**

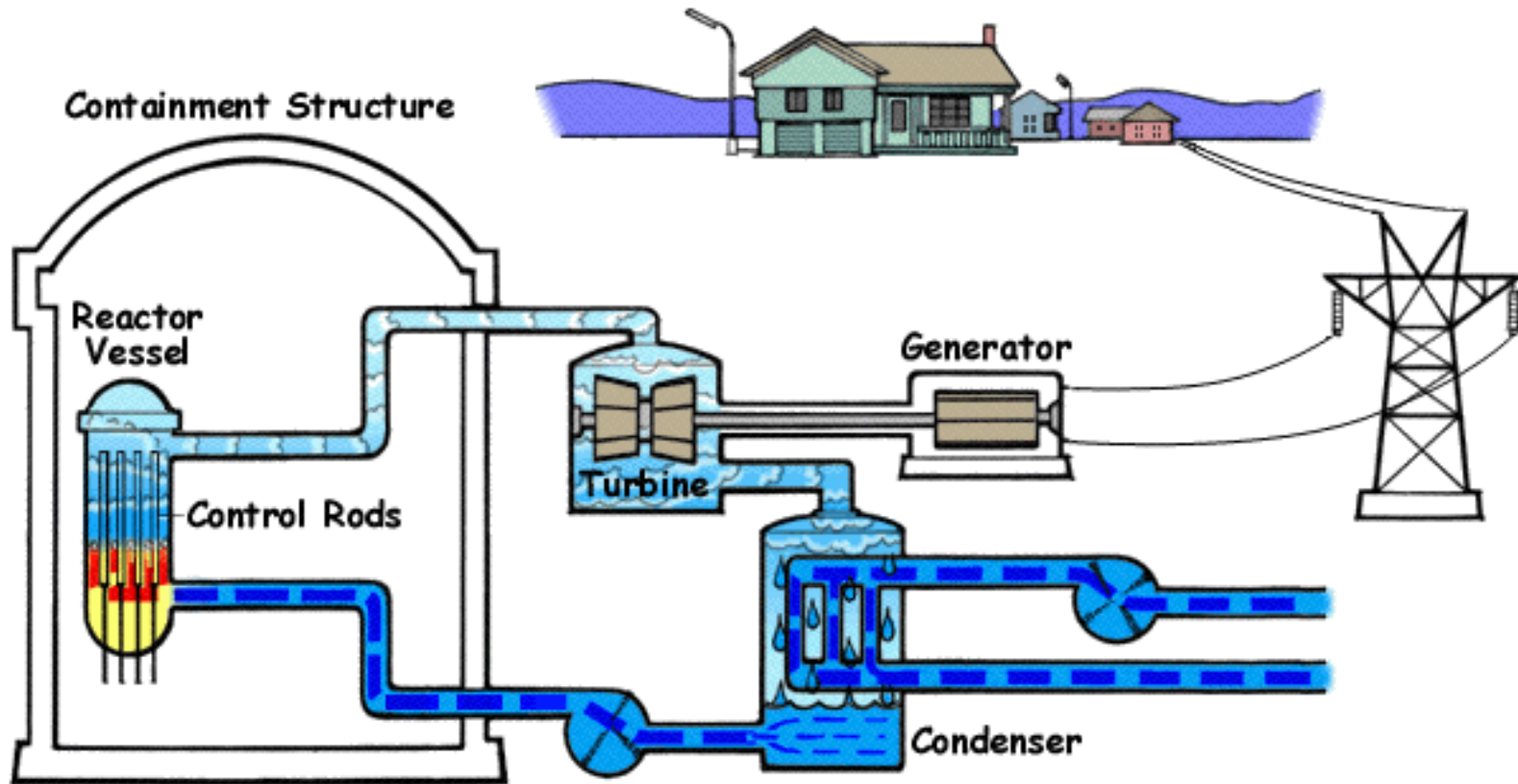
**IFR**      LBE      NNFR      LFR

AGR      PHWR      MSR

VHTR      GFR

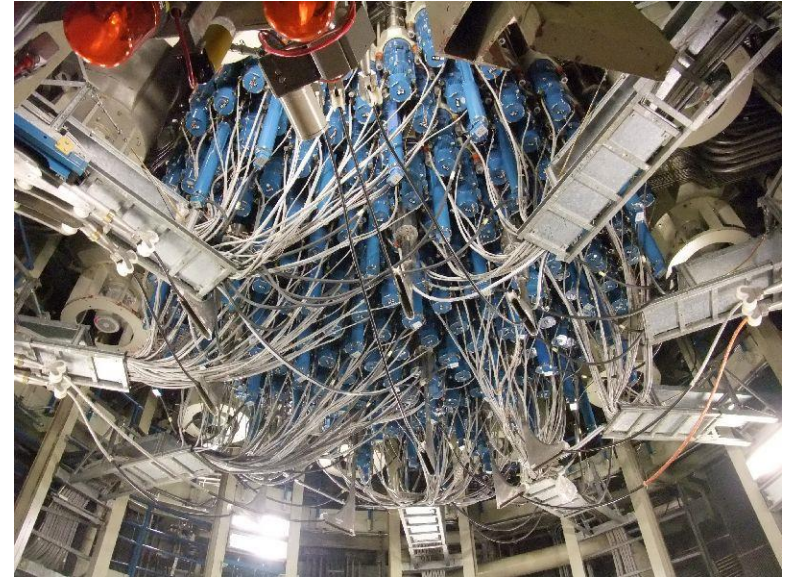
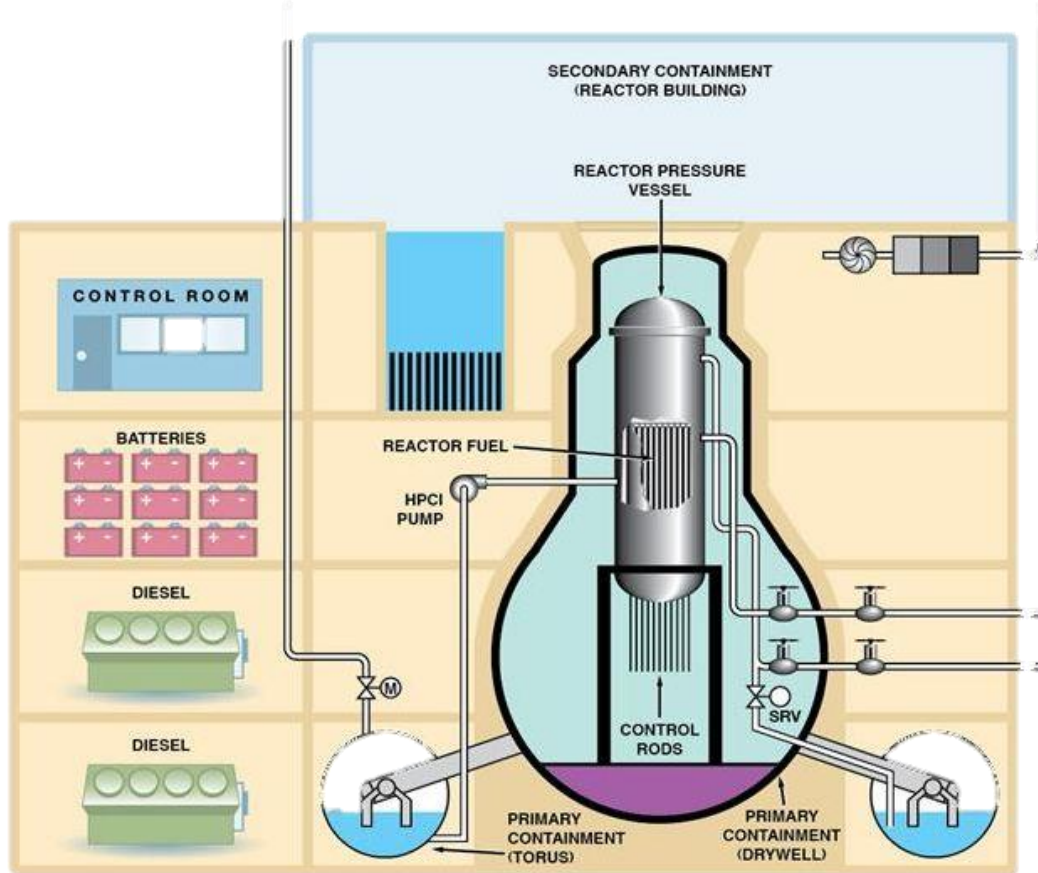
SFR      **PBMR**      SCWR      NaK

# Boiling Water Reactor (BWR)



Public domain image, from U.S. NRC.

# BWR Primary System

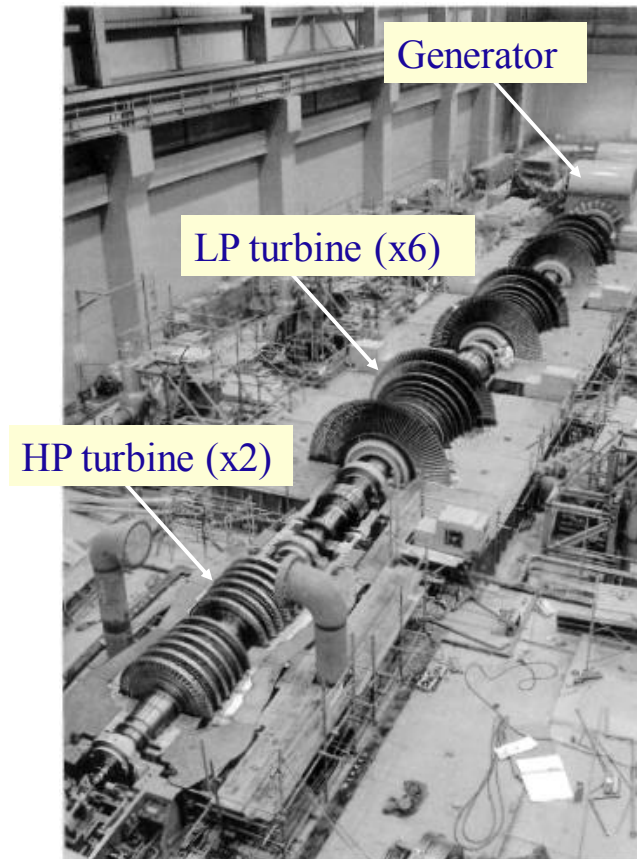


## BWR Underside

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# Turbine and Generator



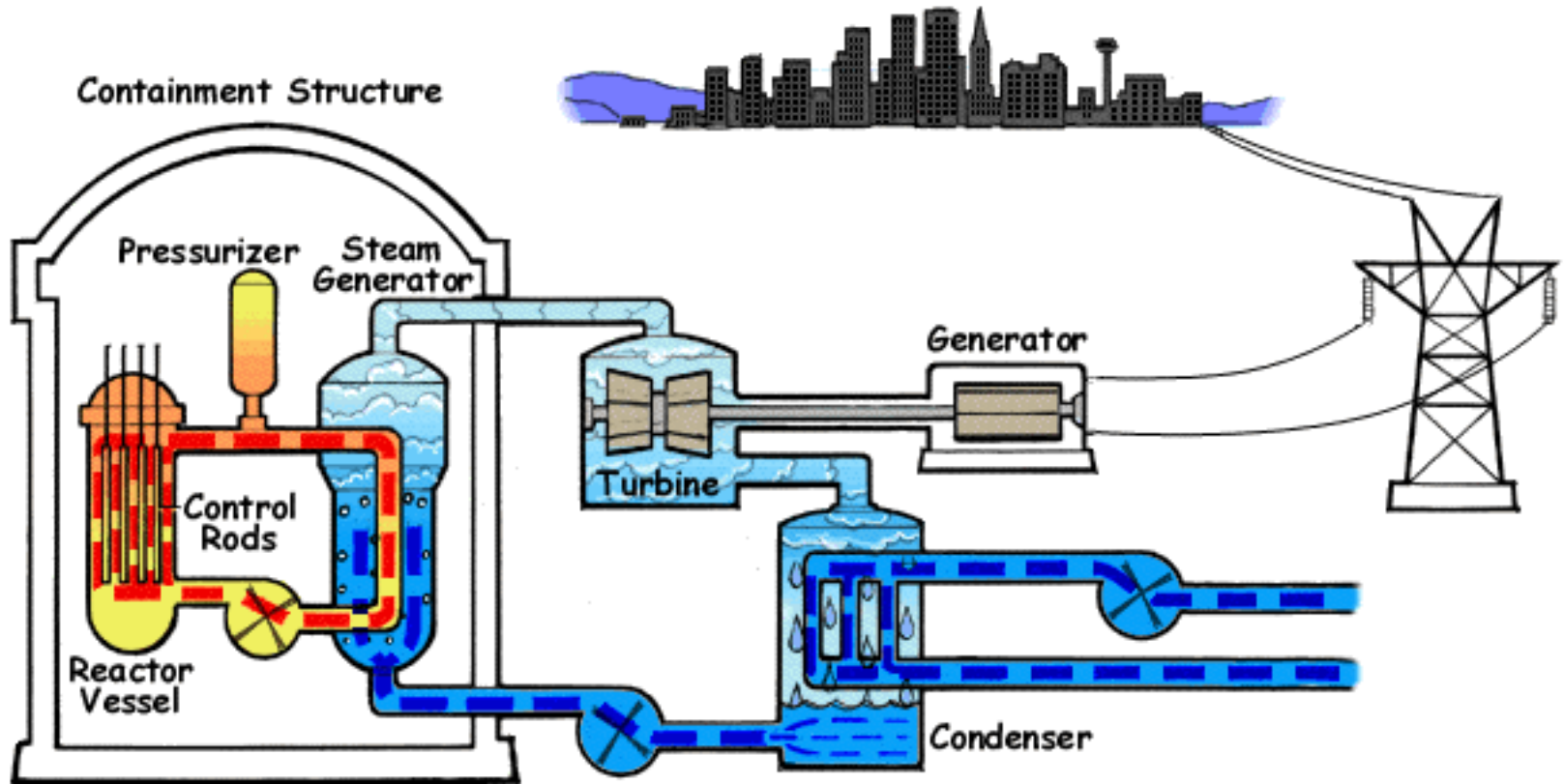
Turbine-generator  
turns heat into work, then  
electricity

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[JB]

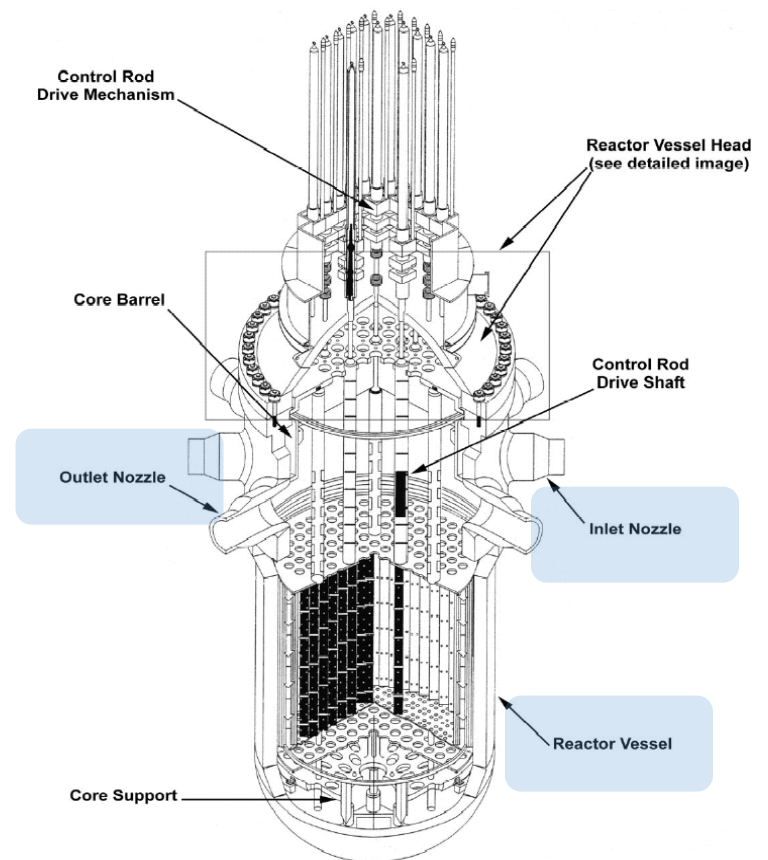
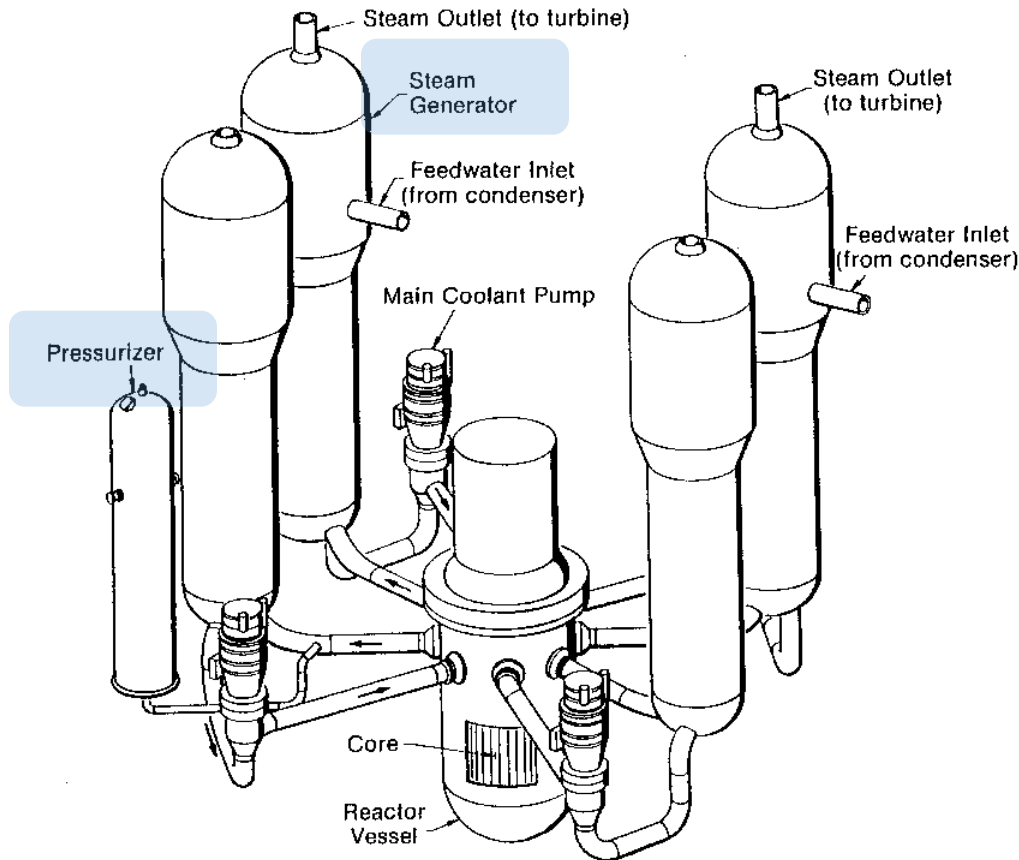


# Pressurized Water Reactor (PWR)



Public domain image, from U.S. NRC.

# PWR Primary System



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[JB]

# The MIT Research Reactor

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- 6 MW power
- Located near NW12, Albany St.
- Operated by MIT students
- In service since 1954!



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# Gas Cooled Reactors

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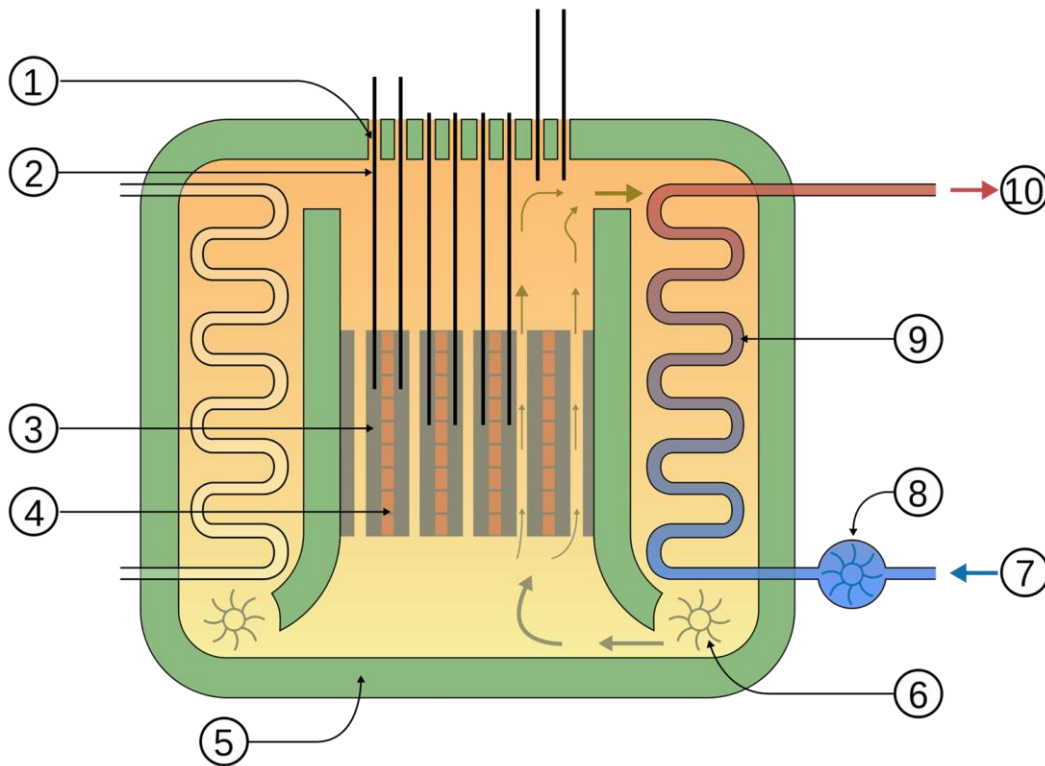
More acronyms:

-NU (natural uranium)

-(L,M,H)EU – (low, medium, high) enriched uranium

# AGR

## (Advanced Gas-cooled Reactor)



Coolant: CO<sub>2</sub>

T<sub>out</sub>: Med-high

Fuel: LEU

Moderator: Graphite

Power level: Med.

Power density: Low  
(Why?)

Feasibility: High

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# AGR

## Special Features, Peculiarities

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Courtesy of Sellafield Ltd. Used with permission.

Windscale Prototype AGR

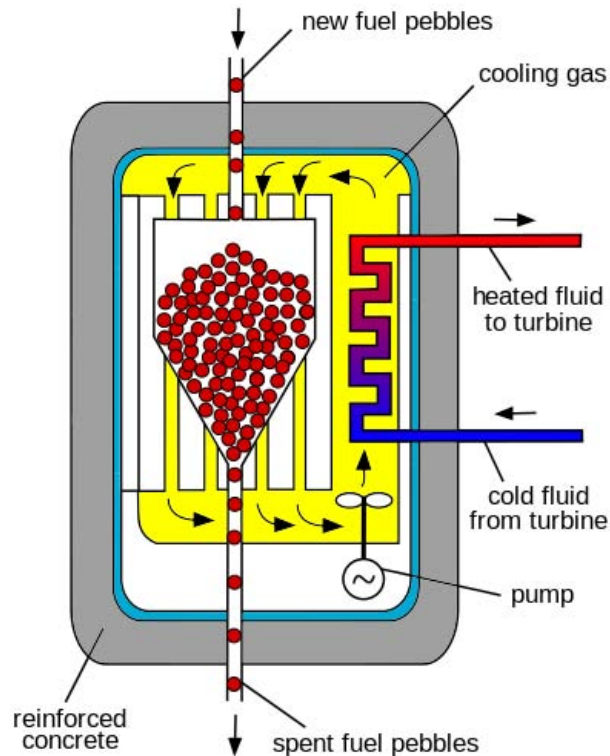
Image source: <http://www.sellafieldsites.com/>

Capable of on-load  
fueling (or part-load)

Graphite moderator must  
be cooled due to  
oxidation in CO<sub>2</sub>

# PBMR

## (Pebble Bed Modular Reactor)



Public domain image.

Coolant: Helium

$T_{out}$ : High

Fuel: LEU - MEU

Moderator: Graphite

Power level: Low – Med.

Power density: Low

Feasibility: Low – Med.

[https://en.wikipedia.org/wiki/Pebble-bed\\_reactor](https://en.wikipedia.org/wiki/Pebble-bed_reactor)

# PBMR

## Special Features, Peculiarities

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### FUEL ELEMENT DESIGN FOR PBMR

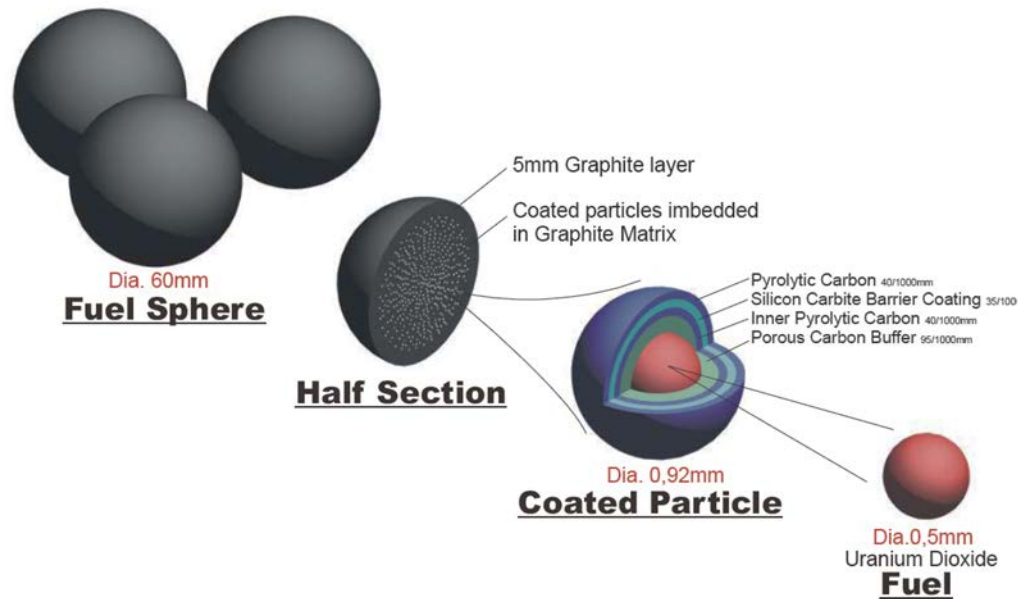


Image source: "High Temperature Gas Reactors: The Next Generation?" Andrew C. Kadak, MIT, July 14, 2004

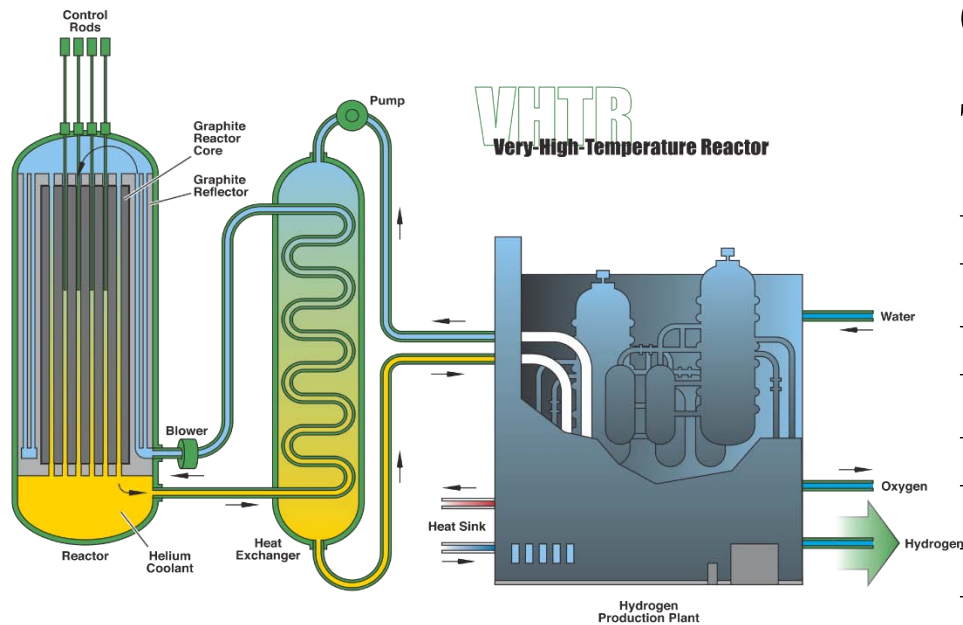
Courtesy of Andrew C. Kadak. Used with permission.

- Continuous fuel cycle
- Pebble fuel (not rods)
- Pebbles act as built-in disposal methods
- Very passive safety systems (nat. circ.)
- Unknowns: material concerns (fission products), stresses



# VHTR

## (Very High Temperature Reactor)



Courtesy of Idaho National Laboratory. Used with permission.

Coolant: Helium, molten salt

$T_{out}$ : High (very!)

Fuel: LEU - MEU

Moderator: Graphite

Power level: Low

Power density: Low or high

Feasibility: Low – Med.

# VHTR

## Special Features, Peculiarities

FUEL ELEMENT DESIGN FOR PBMR

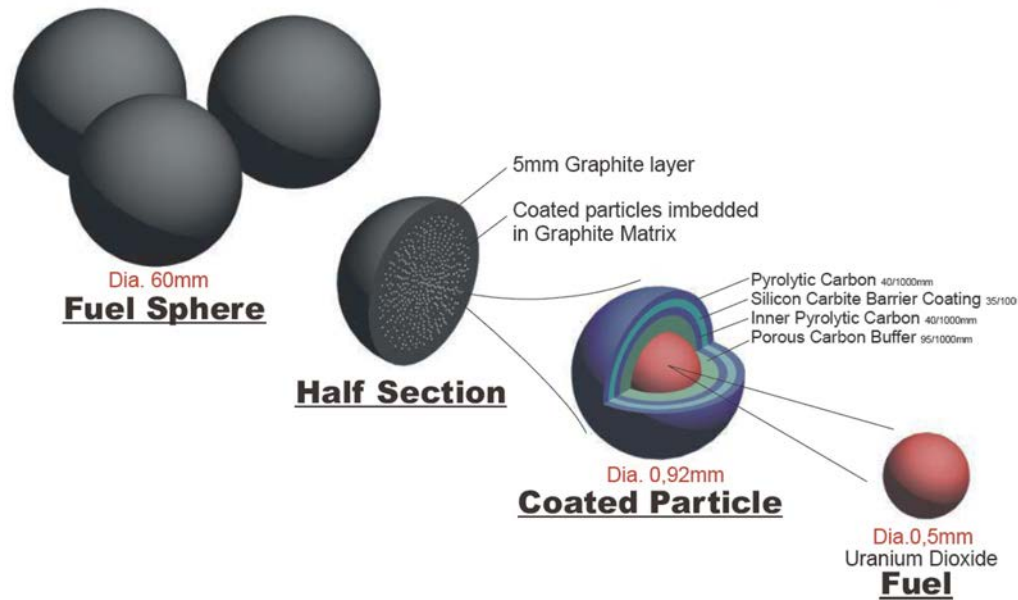


Image source: “High Temperature Gas Reactors: The Next Generation?” Andrew C. Kadak, MIT, July 14, 2004

Courtesy of Andrew C. Kadak. Used with permission.

High  $T_{out}$  opens up all doors to hydrogen

Significant high-T materials concerns

Molten salt variety can be more corrosive

Single phase coolant

TRISO particles, ups & downs

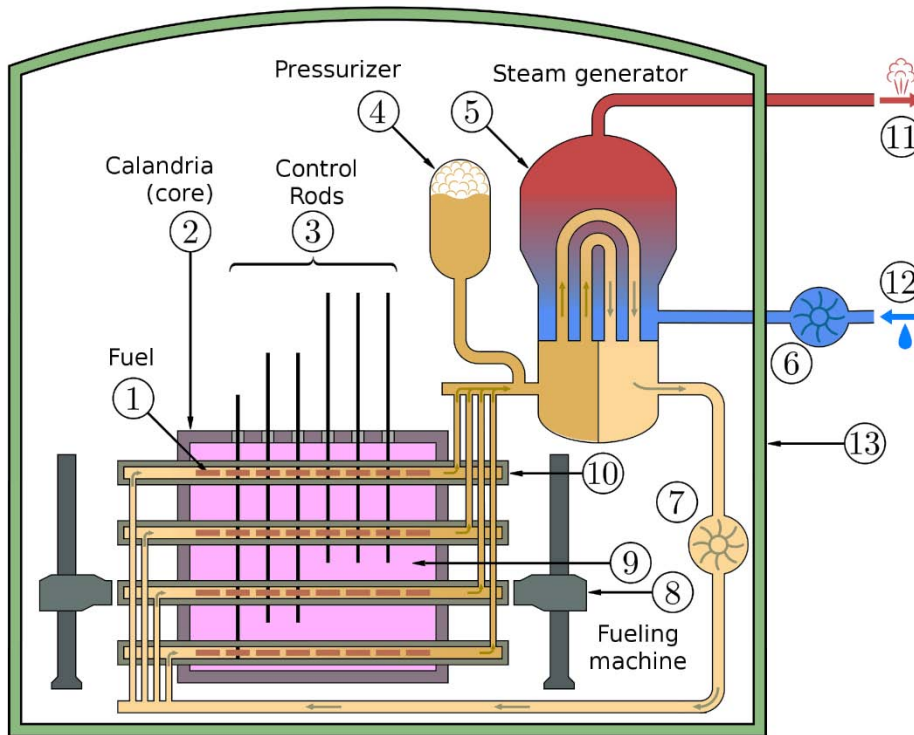
# Water Cooled Reactors

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More acronyms/symbols:

-D<sub>2</sub>O – Deuterium oxide (heavy water)

# CANDU – (CANada Deuterium-Uranium reactor)



Courtesy of Wikipedia User: Inductiveload. Used with permission.

Coolant:  $D_2O$

$T_{out}$ : Low

Fuel: NU - LEU (Why?)

Moderator:  $D_2O$

Power level: Med. - High

Power density: Med.

Feasibility: High

# CANDU

## Special Features, Peculiarities

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Courtesy of NSERC-UNENE Industrial Research Chair Program at University of Waterloo. Used with permission.

CANDU fuel bundle. Image source:

<http://www.civil.uwaterloo.ca/watrisk/research.html>

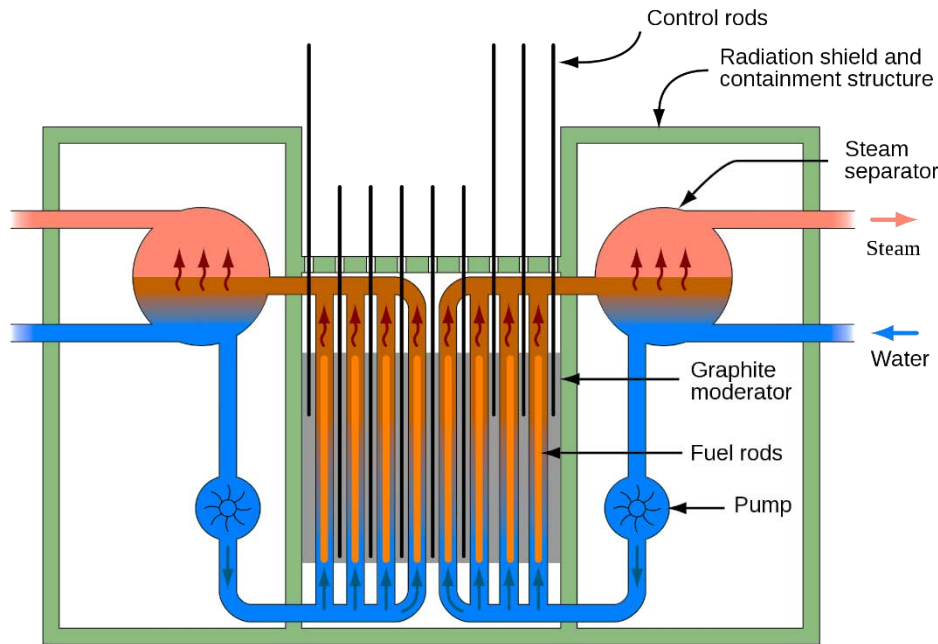
Continuous fuel cycle

Expensive moderator

-~25% of capital cost

Moderator is  
unpressurized,  
thermally insulated

# RBMK – Reaktor Bolshoy Moshchnosti Kanalniy



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Image source: Wikimedia Commons

Coolant: H<sub>2</sub>O

T<sub>out</sub>: Low

Fuel: NU - LEU

Moderator: Graphite

Power level: High

Power density: Low

Feasibility: Med. (safety)

# RBMK

## Special Features, Peculiarities

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Online refueling possible

High positive void coefficient – Why?

Improvements in design

-No more graphite-tipped control rods

-More control rods

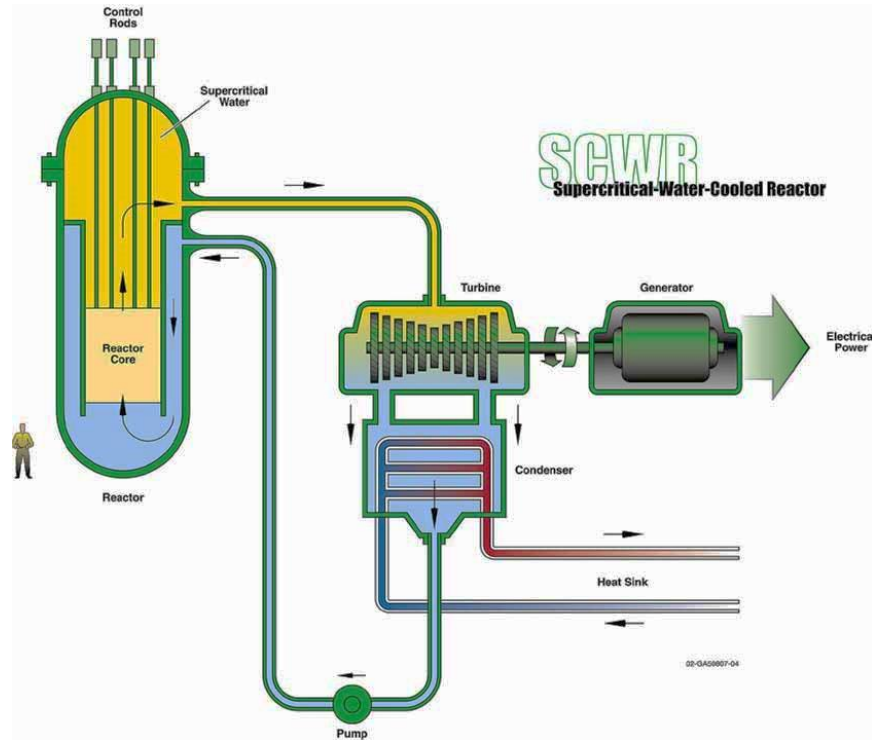
Chernobyl-3 RBMK Reactor Hall. Image source:  
<http://www.sciencephoto.com/media/342208/enlarge>

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# SCWR

## Supercritical Water Reactor



Courtesy of Idaho National Laboratory. Used with permission.

Image source:

[http://www.ornl.gov/info/news/pulse/pulse\\_v120\\_02.htm](http://www.ornl.gov/info/news/pulse/pulse_v120_02.htm)

Coolant: SC-H<sub>2</sub>O

T<sub>out</sub>: Med.

Fuel: NU - LEU

Moderator: SC-H<sub>2</sub>O

Power level: High

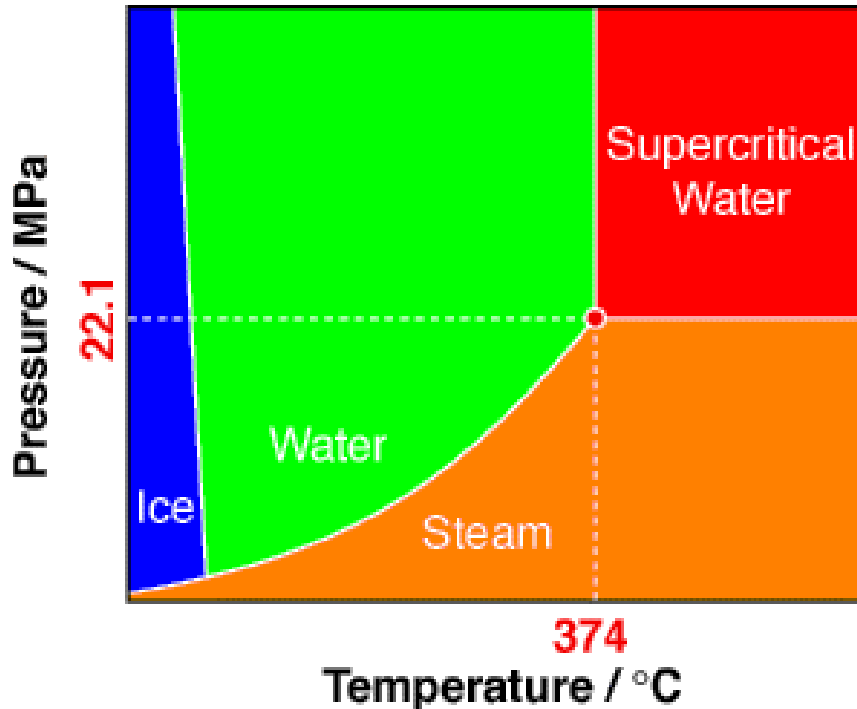
Power density: High

Feasibility: Low (now)



# SCWR

## Special Features, Peculiarities



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Phase diagram for water. Image source:  
<http://geothermania.blogspot.com/2011/05/research-of-supercritical-water-may.html>

Very simple design

Significant materials concerns

Coolant/moderator voiding a non-issue

High efficiency

Start-up procedures (pre-heating) to bring coolant supercritical

# Liquid Metal Cooled Reactors

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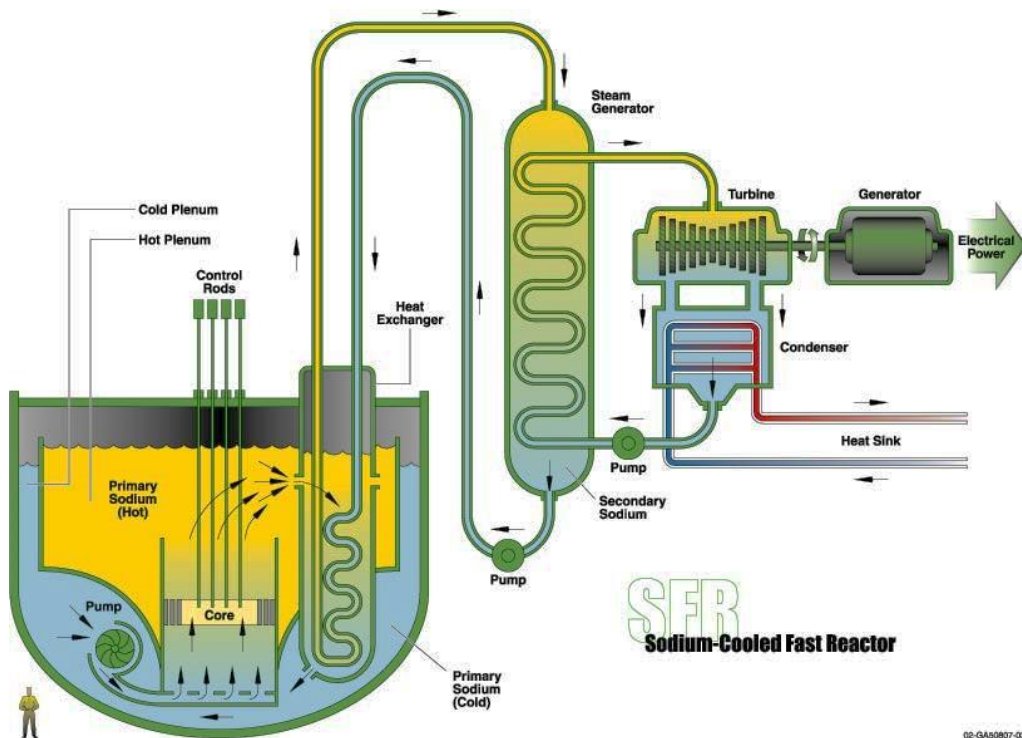
More acronyms/symbols:

-LBE – Lead-bismuth eutectic

-NaK – Sodium-potassium alloy

# SFR (or NaK-FR)

## Sodium Fast Reactor



Courtesy of Idaho National Laboratory. Used with permission.

Coolant: Liquid sodium

$T_{out}$ : Med.

Fuel: NEU - HEU

Moderator: None

Power levels: All

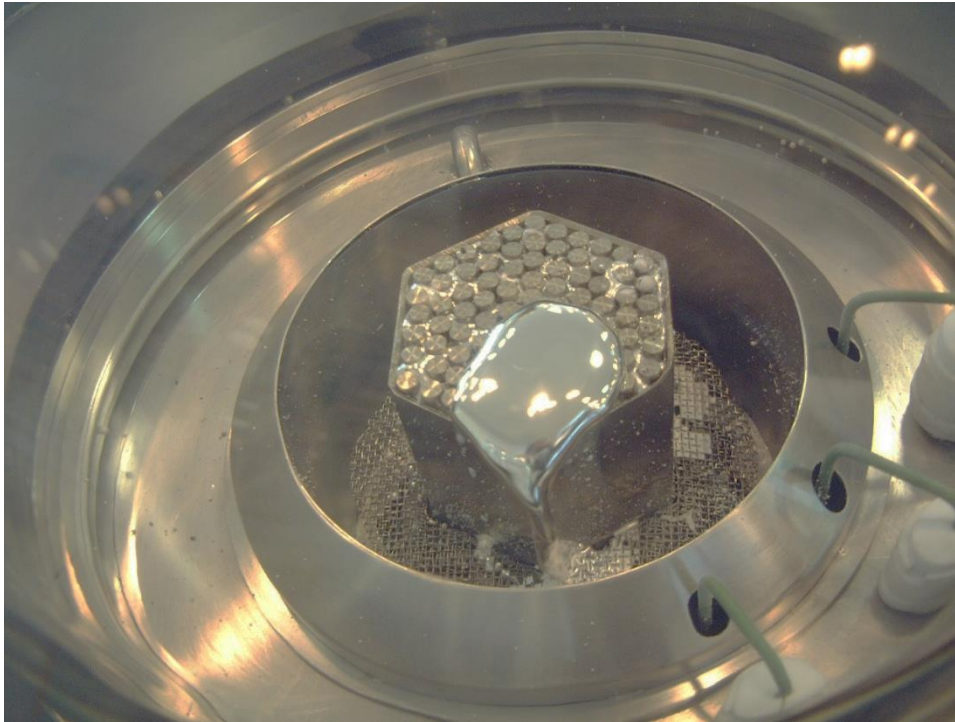
Power density: High

Feasibility: Low-Med.

(now)

# SFR

## Special Features, Peculiarities



Courtesy of and copyright Bruno Comby / EFN - Environmentalists For Nuclear Energy. Used with permission.

Molten sodium at MONJU, Japan. Image source:

[http://www.ecolo.org/photos/visite/monju\\_02/monju.sodium.hot.melted.jpg](http://www.ecolo.org/photos/visite/monju_02/monju.sodium.hot.melted.jpg)

No pressurization

Very high  $k$ ,  $c_p$

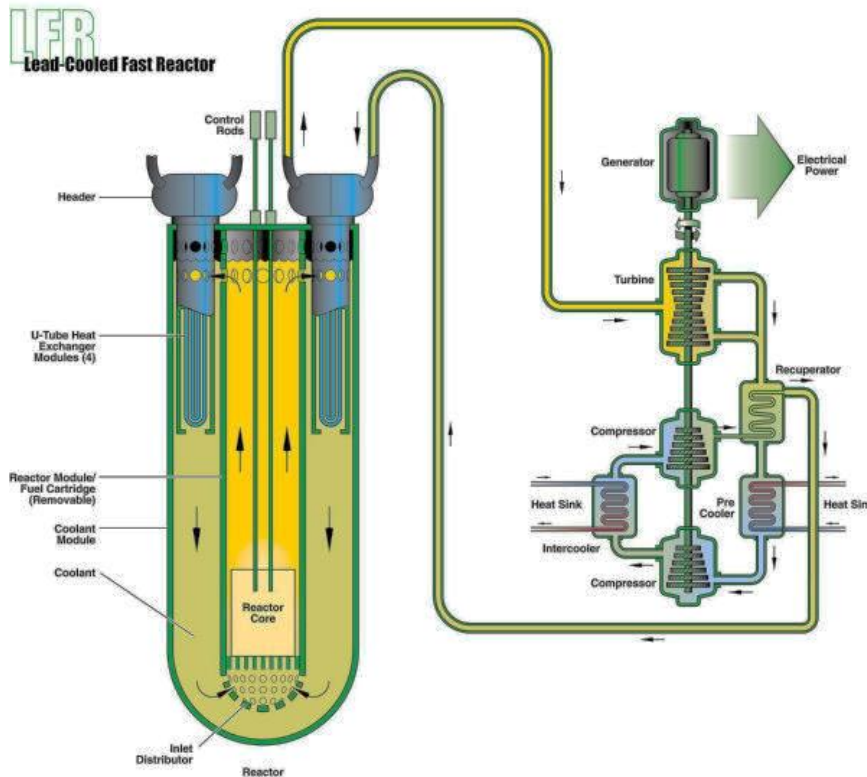
High material  
compatibility

High boiling margin

Neutron activation –  
worker dose concerns

$\text{Na} + \text{H}_2\text{O} = \text{RUN AWAY}$

# LFR (or LBEFR) Lead Fast Reactor



Courtesy of Idaho National Laboratory. Used with permission.

Coolant: Lead (or LBE)  
 $T_{out}$ : Med. (higher soon...)  
Fuel: MEU  
Moderator: None  
Power levels: All  
Power density: High  
Feasibility: Low-Med.  
(now)

# LFR

## Special Features, Peculiarities

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Public domain image. (Source: Wikimedia Commons)

Alfa-class Russian submarine, using a LFR as its propulsion system.

High heat capacity  
Self-shielding  
Must melt coolant first  
Essentially no coolant  
voiding possible  
Polonium creation  
Material corrosion  
Coolant cost (LBE)

# Molten Salt Cooled Reactors

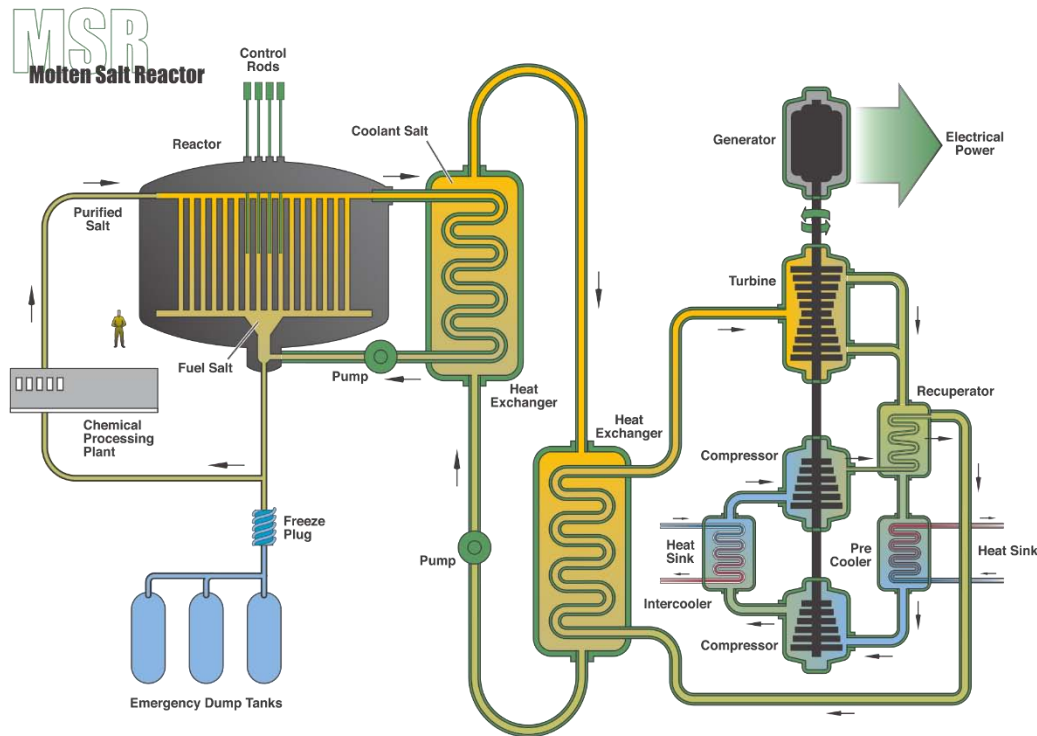
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More acronyms/symbols:

-FLiBe – Lithium & beryllium fluoride salts

# MSR

## Molten Salt Reactor



Coolant: FLiBe, UF<sub>4</sub>  
T<sub>out</sub>: Med. - High  
Fuel: MEU  
Moderator: Graphite  
Power levels: All  
Power density: High  
Feasibility: Med. (now)

Courtesy of Idaho National Laboratory. Used with permission.



# MSR

## Special Features, Peculiarities



Public domain image.

Molten FLiBe. Image source: Wikimedia Commons

Unpressurized core

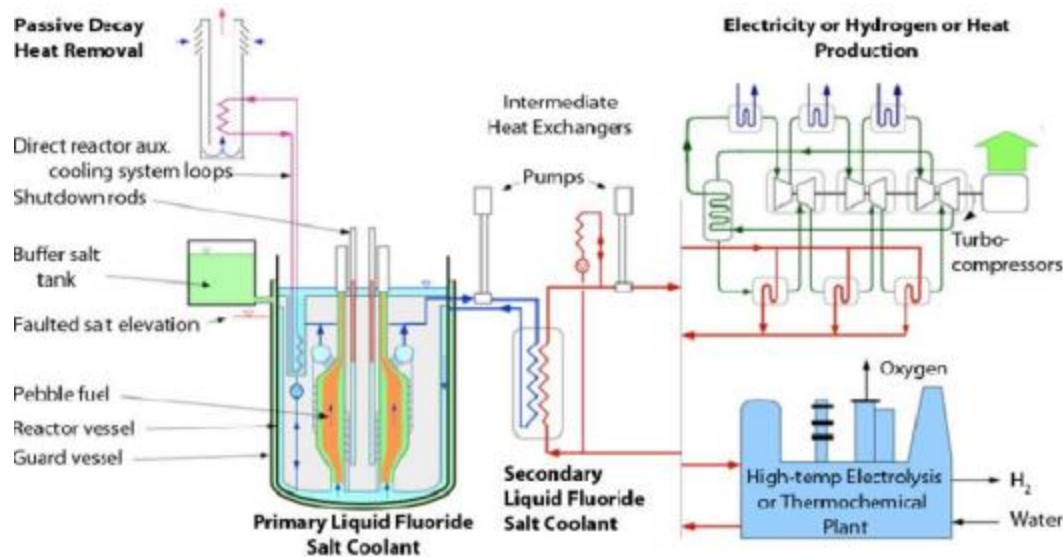
$\text{ThF}_4/\text{UF}_4$  fluid can be  
both fuel & coolant

Very negative  
temperature coeff.

High neutron flux causes  
 $\text{Li} \rightarrow {}^3\text{H}$ ,  ${}^3\text{H} + \text{F}^- \rightarrow \text{HF}$   
(hydrofluoric acid)

On-site salt reprocessing

# FHR: Fluoride-salt-cooled High-temperature Reactor



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Coolant: FLiBe

$T_{out}$ : Med. - High

Fuel: MEU

Moderator: Graphite

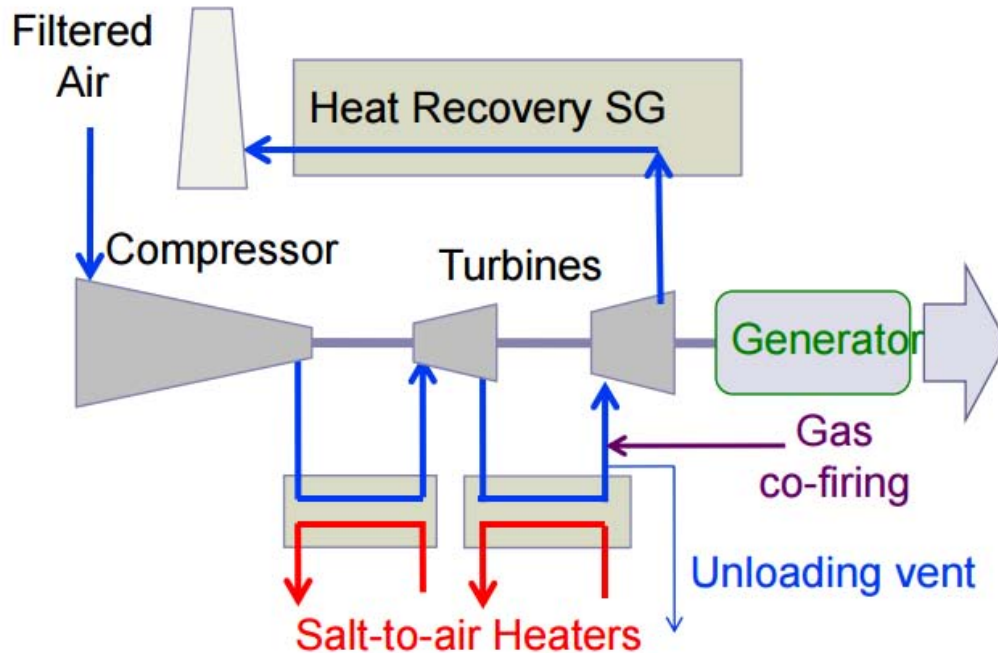
Power levels: All

Power density: High

Feasibility: Med. (now)

See K. Sridrahan, "Fluoride Salt-Cooled High-Temperature Reactor (FHR) – Materials and Corrosion." Presentation, IAEA, Vienna, Austria, June 10-13, 2004.

# FHR: Nuclear & Air Brayton Combined Cycle



Public domain image.

Image source: P. Peterson et al., “Integrated Research Project FHR Overview for DOE Nuclear Energy Advisory Committee.”

[http://energy.gov/sites/prod/files/2013/06/f1/FHRIRPPerPeterson\\_0.pdf](http://energy.gov/sites/prod/files/2013/06/f1/FHRIRPPerPeterson_0.pdf)

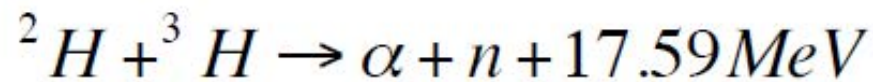
“Nuclear afterburner”

Allow gas co-firing to meet peak demand

Always meet baseline demand anyway

# Fusion Systems: Tokamak

Slide courtesy of C. French, E. Sykora, V. Winters. 22.033 Design Project. 27 September 2013



- Magnetic Confinement
- 800 million degrees Kelvin
- ~14 MeV neutrons
- Alpha heating
- Scaling
- Stability Issues
- 27 tokamaks in operation

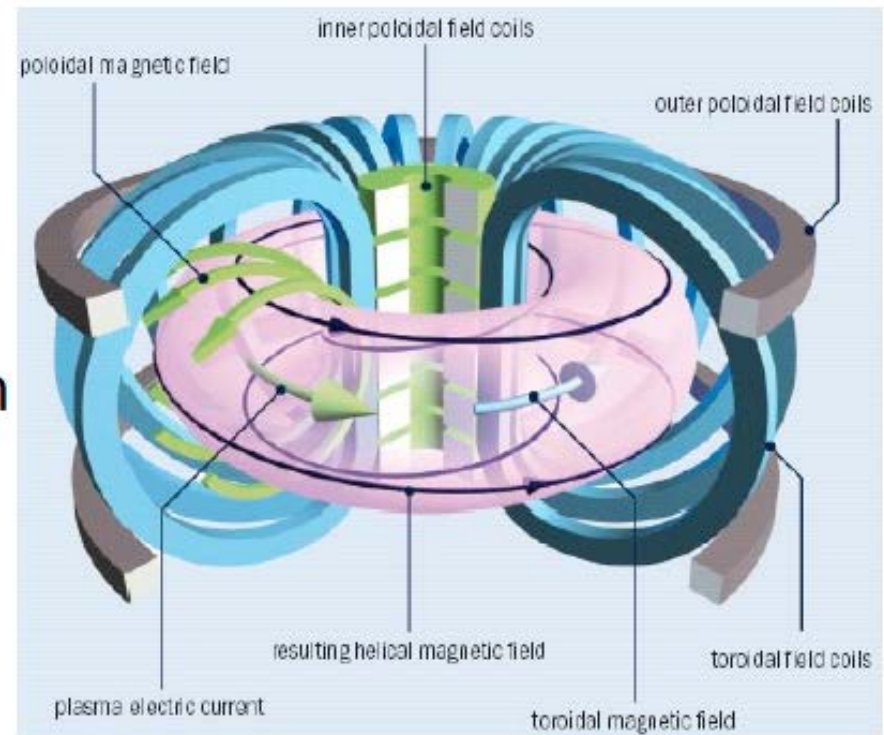


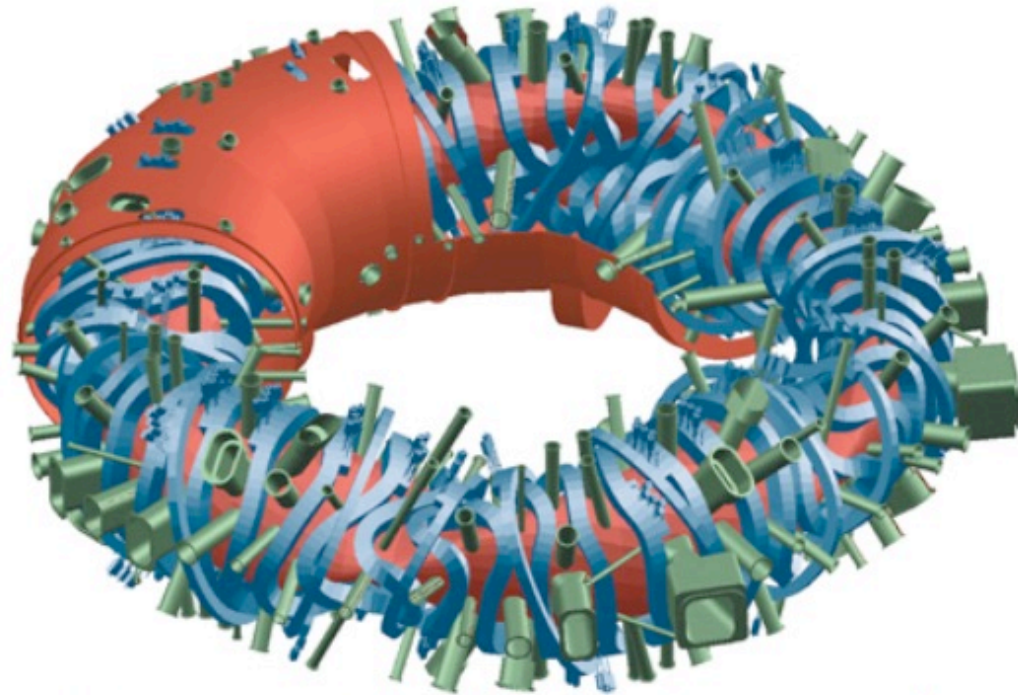
Figure above: The electromagnetic coil set-up of JET (Joint European Torus). **Source:**

<http://www.efda.org/2011/09/tokamak-principle-2>

# Fusion Systems: Stellarator

Slide courtesy of C. French, E. Sykora, V. Winters. 22.033 Design Project. 27 September 2013

- Complicated magnetic configuration
  - Difficult maintenance, expensive
- No large externally driven current
  - Inherently steady state
  - Resistant to disruptions
- Comparable in size to Tokamak power plant



Above: A conceptual view of the W7-X stellarator, set to make its first plasma in 2014. Shown in blue is the magnetic field coils. **Source:** <http://newenergyandfuel.com/wp-content/uploads/2008/03/stellarator-cutaway-view.jpeg>

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# Fusion Systems: Spherical Tokamak

Slide courtesy of C. French, E. Sykora, V. Winters. 22.033 Design Project. 27 September 2013

- Similar to tokamak, but low aspect ratio
- Allows for more energy generation in a compact size ( $R=3.4\text{m}$  vs.  $R_{\text{tokamak}}=9.55\text{m}$ )
- Material concerns
- Not as well understood-poorer performance
- Central solenoid can be removed for maintenance [2]

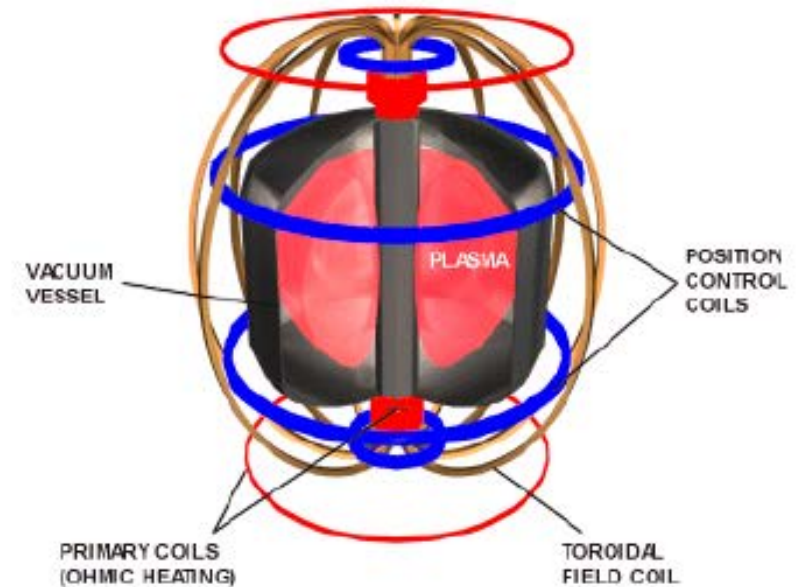


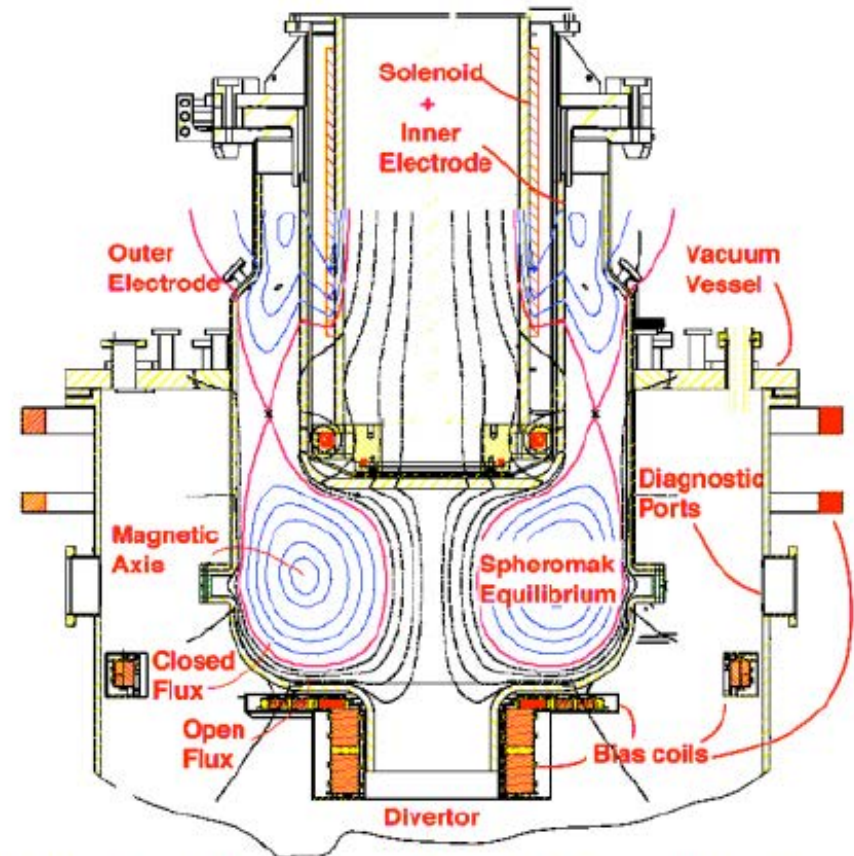
Figure above: A basic design of the spherical tokamak system. **Source:** [http://www.plasma.inpe.br/LAP\\_Portal/LAP\\_Site/Figures/ETE\\_3D\\_Schematic.gif](http://www.plasma.inpe.br/LAP_Portal/LAP_Site/Figures/ETE_3D_Schematic.gif)

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# Fusion Systems: Spheromak

Slide courtesy of C. French, E. Sykora, V. Winters. 22.033 Design Project. 27 September 2013

- No external magnetic coils required to link fusion plasma through central axis
- Confinement fields generated primarily by plasma current
- High power density
- Simply connected geometry
  - Order of magnitude lower volume and area than the Tokamak



Above: Schematic of the Spheromak design. **Source:** [http://icc2006.ph.utexas.edu/uploads/177/icc2006\\_reconnection.pdf](http://icc2006.ph.utexas.edu/uploads/177/icc2006_reconnection.pdf)

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# Fusion Systems: Inertial Confinement

Slide courtesy of C. French, E. Sykora, V. Winters. 22.033 Design Project. 27 September 2013

- Great power performance-closest to ignition
- Takes up large area because of powerful lasers and remanufacturing plant
- More activated material to dispose of
- Remanufacturing plant will take away some of potential electrical energy

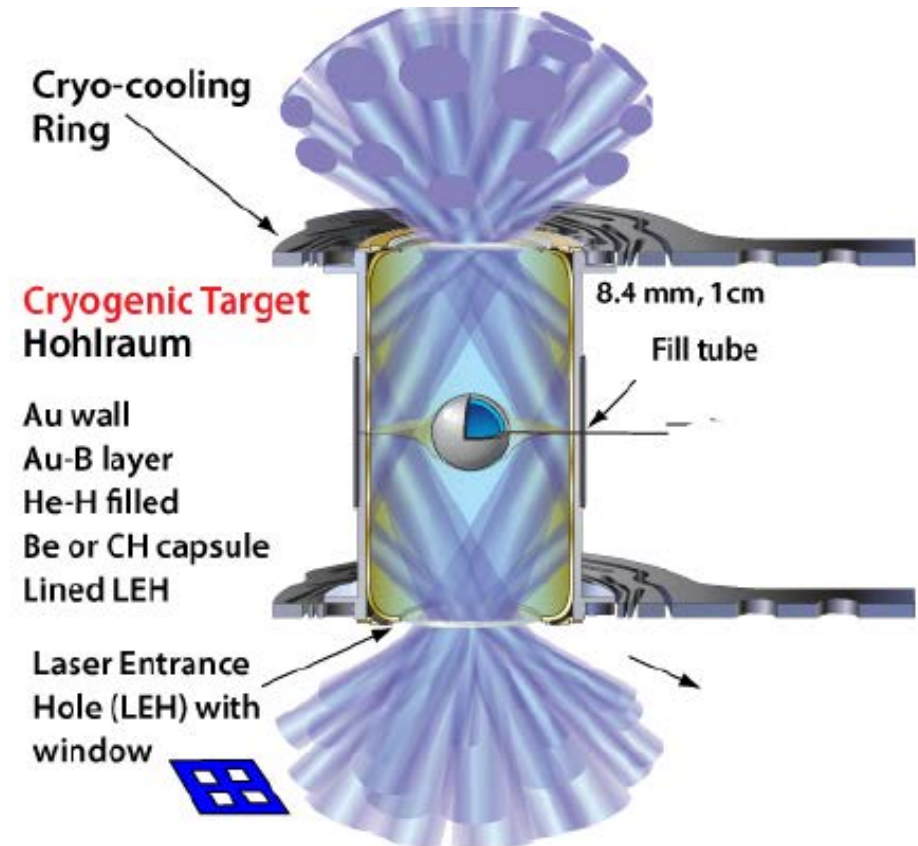


Figure above: Schematic of how to heat up fuel pellet. Lasers reflect off walls of hohlraum for even heating. **Source:** [https://lasers.llnl.gov/for\\_users/images/energetics\\_01.jpg](https://lasers.llnl.gov/for_users/images/energetics_01.jpg)

Courtesy of Lawrence Livermore National Laboratory. License CC BY-NC-SA.



# Fusion Systems: Z-Pinch

Slide courtesy of C. French, E. Sykora, V. Winters. 22.033 Design Project. 27 September 2013

- Inertial Confinement
- Application of Lorentz Force
- Large capacitor dumps energy into plasma
- Billions of kelvin
- Reloading time
- Few produced

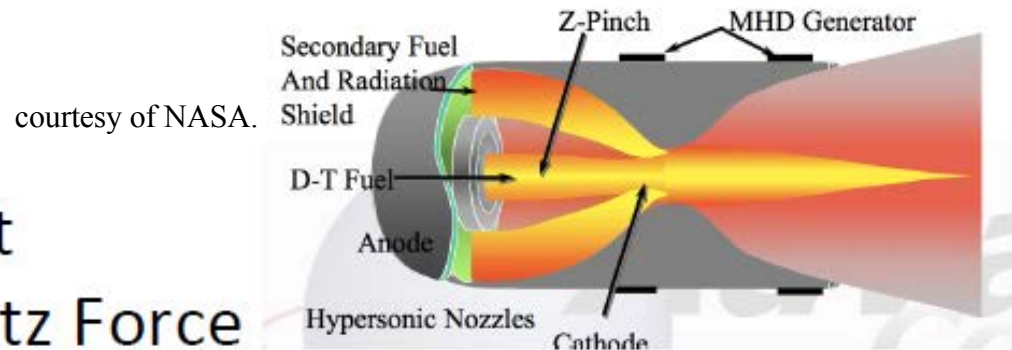


Figure above: Advanced space propulsion on a flow stabilized Z-Pinch device **Source:** FUSION PROPULSION Z-PINCH ENGINE CONCEPT, J. Miernik et al., Advanced Concepts Office, Marshall Space Flight Center

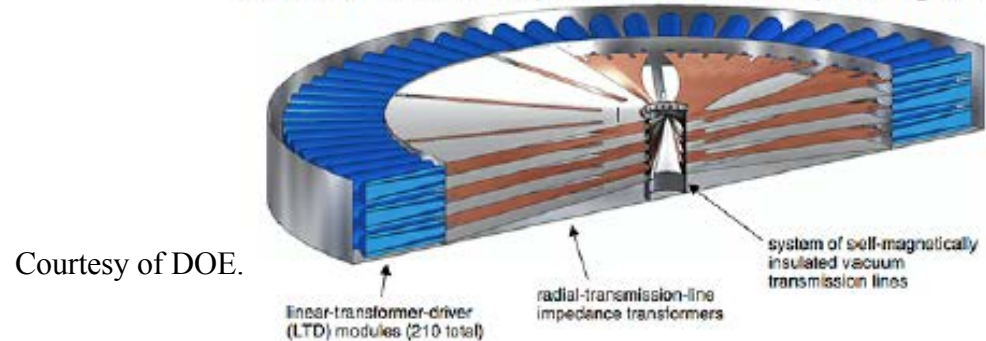


Figure above: 1000 TW LTD-based z-pinch accelerator **Source:** [http://en.wikipedia.org/wiki/File:Petawatt\\_LTD\\_z\\_pinch.png](http://en.wikipedia.org/wiki/File:Petawatt_LTD_z_pinch.png)

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## 22.01 Introduction to Nuclear Engineering and Ionizing Radiation

Spring 2024

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