Side Plate:

- Holes for bolting other pieces to plates (x5)
- Weight reduction rib
- Thru-hole holes
- Weight reduction

Rollers:
- Roller tube
- Roller cap (a pin roller)
- 4x screw holes to screw caps into roller tubes
- Keyed shaft hole

Side Bar:
- Counter sunk holes to bolt into side plate (x5)
- Weight reduction rib structure

Team M5: Initial Concept
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