Multidisciplinary Design Optimization (MDO): Its Roots and Engineering Design Process Context

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Presentation Plan

- Background, roots, and history
- MDO as a way to make design task manageable
 - System sensitivity
 - Organization of Information
 - Decomposition: Bi-Level Integrated System Synthesis (BLISS)
- MDO Assessment
 - Can do now well
 - Capabilities deficient, as yet
 - Avenues of development

In Vehicle Everything Couples to Structure



Hypersonic Aircraft: Example of Coupling in Extreme



• What If: fuselage skin thickness is increased; how will the flight range change?

 Answer engages at least four disciplines: Aerodynamics, Structures, Control, Performance Else

Example of an MDO Problem

Simple Design Change – A Complex Chain of Influences



MDO Roots

Structural Analysis:

- Assembled structure
- Components, e.g., local buckling
- Substructuring
- Experimentally validated

L.A. Schmit 1960

Operations Research:

• Concepts of: Design space & Design Variable; Objective Function; Constraints

• Math apparatus for optimization as search of Constrained Design Space

•Large-scale applications in economics

Multidisciplinary Design

Optimization

Structural Optimization

Sensitivity Analysis: Disciplinary and Modular System; Post-Optimum Analysis; Decoupling Search from Analysis via Approximations (Surrogate Models)

Other disciplines:

- Control
- Aerodynamics
- Propulsion
- etc.

Massively Concurrent Computing

Cognition Science & Human Factors



Tools Available

• Efficient Finite Difference techniques with error control

• Quasi-analytical sensitivity analysis based on Implicit Function Theorem Set of linear equations $\implies [\partial F/\partial Y] \{\partial Y/\partial X_j\} = \{\partial F/\partial X_j\}$ extensible to higher order ∂/∂

- If the number of constraints g(X) is less than the number of design variables X, then it is cheaper to obtain $\partial g/\partial X_j$ by Adjoint version of the above equations
- Automated Differentiation techniques
- Derivatives via Imaginary Numbers

Search guided
 Engineering judgment inspired

Sensitivity of Optimum to Problem Parameters

- Example: TOGW has been minimized for a flight range R; sensitivity of TOGW to R?
- Assume that an optimal solution X* has been obtained
 the K-T conditions for optimality are satisfied.
- For some small change in problem parameter, we require that K-T conditions remain valid - differentiating these conditions wrt p (where p = R) one obtains

$$\partial \begin{bmatrix} \nabla f(X^*) + \sum_{j \in J} \lambda_j \nabla g_j(X^*) = 0 \\ g_j(X^*) = 0, \ \lambda_j > 0, \ j \in J \end{bmatrix} / \partial \mathbf{p}$$

$$\begin{bmatrix} A_{nxn} & B_{nxJ} \\ B^T_{Jxn} & O_{JxJ} \end{bmatrix} \begin{bmatrix} \delta X \\ \delta \lambda \end{bmatrix} + \begin{bmatrix} C_{nx1} \\ d_{Jx1} \end{bmatrix} = 0$$

 abridged: df/dp = ∂f/∂p + {λ}'∂ {g_c}/∂p; Caveat: {g_c} must not change in the neighborhood of the point where df/dp is evaluated

Optimization Migrating from Structures to Other Disciplines

- Aerodynamics, Thermodynamics, Electromagnetic radiation, and more ٠
- It became fundamental enabler in Composite materials •
- It has always been the workhorse in space probe trajectory design ٠
- Variety of techniques for decomposition of large problems into more • manageable smaller ones have been developed
- Search and Analysis decoupled via Approximations (Surrogate ۲ **Models**)



Sequential Design Process Example: Aircraft

intra-disciplinary optimization is routine



interdisciplinary feedbacks and optimizations are discouraged by cost and time required to reopen decisions already made.

 MDO in Concurrent Engineering approach strives to make optimization and feedback routine, both intra- and inter-disciplinary.

Optimization in Design Process



Optimization most useful where quantitative content is high

Optimization in Design Process

Need or Oppor- tunity	Concept	Preliminary Design	Detailed Design	Proto- type	Production
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- Optimizer calls on a single code invoking disciplinary subroutines.
- Depth of detail explodes volume of information and team size.
- Decomposition becomes necessity
- Concurrent operations, dispersal

Sequential Design Process Paradox and MDO Remedy



• PARADOX:

As the design process advances, the knowledge increases but the freedom to act on that knowledge decreases.

AXIOM:

If design A is one based on full knowledge, and B is based on less than full knowledge, then B is inferior to A.

MDO REMEDY: Accelerate generation of knowledge & Retain more of design freedom longer

Design Process needs Agility and Capability to Handle Huge Volumes of Variables





• Agility: ability to act on new information uncovered downstream, even if it requires revisions at conceptual level

 MDO & Multiprocessor computing meets the challenge of agility



Boeing's Design Explorer Tool Suite Used to Perform Hypersonic Aircraft Configuration Optimization Using Approximations

Optimization Problem

- Find vehicle 2nd-stage shape parameter values that minimize TOGW
- Constraints: fixed payload, achieve orbit, maintain adequate thermal protection



Dramatic Benefits and Tradeoffs Apparent in MDO Results





•MDO as a way to make design task manageable

- System sensitivity
- Organization of Information
- Decomposition: Bi-Level Integrated System Synthesis (BLISS)

Design Problems in which Disciplines Interact



 Aircraft wing as example of an engineering system: "An entity of subsystems and physical phenomena, all interacting with each other, whose design engages many disciplines and specialties".

EVERYTHING INFLUENCES EVERYTHING ELSE

Coupled System Sensitivity - 1

- Consider a multidisciplinary system ٠ with two subsystems A and B
 - system equations can be written in symbolic form as



Coupled System Sensitivity - 2

- These equations can be represented in matrix notation as
- Total derivatives can be computed if partial sensitivities computed in each subsystem are known - the latter can be computed locally within the subsystems



Linear, algebraic equations with multiple RHS

• Factor matrix once, F-B Substitute multiple RHS, one per X_i

As Problems Become Large Data Handling Becomes Very Important



Aircraft Computational Operations and Data as N-square Diagram (a.k.a. Design Dependency Matrix, DDM)





Execution: Time - 21,340

Reduced Design Cycle Time and Cost by Permuting DDM Rows & Columns: Space Shuttle Application

Process	Time	Cost
RVSEDAT	30	30
INITDAT	40	20
GEOMDEV	50	10
STRMODL	10	50
AEROMDL	20	40
AEROANL	20	40
PRESDEF	30	30
STRANAL	40	20
STRCTWT	50	10
WIANAL	40	20
STRMODE	10	50
RAEROCH	30	30
FAEROCH	20	40
STRDYNA	50	10
STDMOCH	40	20
DYNMODL	30	30
CSVSANL	20	40
HANDQUL	10	50
AROSRVO	40	20
VEHPERF	20	40
MISPERF	30	30
FINLDAT	20	40



Time from 21,340 to 3,800

Cost from 19,640 to 3,220

Realities of Engineering Team Work Must Be Respected

- Engineers form groups aligned with project components: disciplines, parts, and processes
- Groups have authority to decide within their domains, not only to analyze
- Groups own their methods and tools
- Engineers exercise judgment, individual and collective using ALL available information
- Groups control their work schedules within team deadlines
- Groups may be geographically dispersed
- Groups collaborate toward the system objectives.
- Concurrent operations compress the project elapsed time

Any MDO method to support an Engineering Team must comply with all of the above

Massively Concurrent Computing (MCC)

- Many processors in one box
- Multitude of single processor computers clustered (e.g., 10,000 cluster of Apple G5 at Virginia Tech)
- Multitude of processors in one installation (> 100,000 available now at Livermore Lab (IBM), 1 million expected soon)
- Field-programmable Gate Array computers reconfigurable to N processors.
- Variety of processor-local memory shared memory mass storage offer diverse computer architectures.

Continent-spanning networks support MCO

- Coarse-grained parallelism now using legacy codes, next: new codes re-written from scratch.
- Potential for 10⁶ to 10⁷ reduction of elapsed time for complex math model analysis = new avenues for MDO

• New metric of merit for numerical methods: Ability to engage large number of concurrently operating processors for compression of the task elapsed time.

Commercial Toolboxes Emerged

- Popular packages bring optimization to millions of users
 EXCEL, MATLAB Optimization ToolBox, Mathematica
- Vendors offer integration and optimization tools to engineering corporations
 - Altair
 - Engineous
 - Vanderplaats R & D: Genesis/DOT
 - Boeing: Design Explorer
 - Integrated Concurrent Engineering ICE
 - Application at MIT to be visited later
 - Phoenix: ModelCenter/CenterLink/Bi-Level Integrated System Synthesis (BLISS)

- Next charts introduce BLISS inner workings

MDO challenge: How to break out of the Sequential Design Paradigm to achieve concurrency and specialist autonomy

• Groups A & B need input data from each other Hence, "natural" process is **sequentially** iterative:

- "A" guesses on input from "B"
- "A" executes; passes output to "B"
- "B" executes; passes feedback output to "A"
- "A" re-executes to accommodate new data from "B"
-continue until converged

•Availability of massively concurrent computing technology enables new organization of the above process

Very simple concept:

- "A" assumes range of input from "B", "B" ditto from "A"
- "A" and "B" work concurrently to generate their outputs
 - each does this in the space of its input at DOE-generated points
 - each fits a surrogate model (Response Surface, kriging, Neural Net) to represent its output = f(input)
- Search algorithm (optimizer) uses surrogate models to find A & B solution

•Result: **sequentially** iterative process converted to **concurrently** iterative

- Bulk of computing effort accomplished simultaneously; elapsed time compressed 27
- Groups remain autonomous in their modes of operandi and choice of tools





System Optimization Dilemma

• If they are to optimize concurrently and to remain coupled by data exchange, then

A basic question arises:

What objectives should each group optimize for?

• Several MDO methods offer answer to the above question – see Supplemental Reading at the end.

Bi-Level Integrated System Synthesis, BLISS, is one answer

- following charts

Example: Wing as System of Two Subsystems: Structures & Aerodynamics



Eg.: Structures: **Directly** by w, **Indirectly** by Displacement \rightarrow **Drag**

• What to optimize the structure for? Lightness? Displacements = 1/Stiffness? An optimal mix of the two? 29

Trade-off between opposing objectives of lightness and stiffness



•What to optimize for?

•BLISS Answer: minimum of $f = c_s 1$ Weight + $c_s 2$ Displacement

• the weighting coefficients $c_s 1$, $c_s 2$ are, as yet, unknown.



GIVEN: geometry "a", load P, and "c_s" FIND: cross-sectional gages MINIMIZE: $f = c_s 1$ Weight + $c_s 2$ Displacement SATISFY: local constraints, e.g., stress < allowed

• Do the above optimization (any technique) at many points in space (a, P, c_s); use DOE to disperse the points.

- Fit RS(weight) & RS(displacements)
- Save the RS for the system optimization

Response Surface as Approximation of Aerodynamics Optimized locally



GIVEN: geometry "a", displacements, and " c_a " FIND: airfoil leading edge radius MINIMIZE: f = $c_a 1 \text{ Load} + c_a 2 \text{ Drag}$ SATISFY: local constraints, load = lift required

• Do the above optimization (any technique) at many points in space (a, P, c_a); use DOE to disperse the points.

- Fit RS(Load) & RS(Drag)
- Save the RS for the system optimization



This is the essence of Bi-Level Integrated System Synthesis, BLISS

MDO Huge Computational Problem Solved by Decomposition, RS & Massively Concurrent Computing



- Simple concept at the price of a lot computing
- Taking advantage of computing getting cheaper, while labor getting dearer




MDO Assessment

- Can do now well
- Capabilities deficient, as yet
- Avenues of development



• BLISS was commercialized in 2005 in ModelCenter/CenterLink

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Recent BLISS Application: Two-stage Orbital Transport



Initial design was infeasible

ABL System Design - collaboration with Lockheed another example of using decomposition and MCC

• AirBorne Laser – MDO method and multiprocessor computing were applied in this Lockheed project, a part of the national Strategic Defense Initiative



High Speed Civil Transport Optimization

With ADJIFOR*-Generated CFL3D Adjoint Computational Fluid Dynamics Code

FASTER

- Development time
- Design cycle execution time
- ~ 25 times faster than comparable nonlinear design practice**

• BETTER

- Numerical accuracy
- Design freedom
- Design results
- ~ 5% cruise drag reduction, 401 design variables**

- CHEAPER
 - Less human resources
 - Less computer resources
 - ~ 10 times cheaper than reference design cycle**

* Developed by Rice University

** Initial Boeing Long Beach wing-body result

MDO at Conceptual Design Stage

• Integrated Concurrent Engineering ICE implemented in ICEMaker: An Excel-Based Environment for Collaborative Design

• Multi-Objective Genetic Algorithm - MOGA



 Collective and individual judgment retained as in ICE-only approach

• The difference: Judgment amplified by the use of large volume of MOGA-generated, feasible designs, subsystem couplings accounted for.

Comparison

• Test at MIT: Launch vehicle design project done simultaneously by ICE groups and ICE – GA augmented groups



- Each control group Pareto point is dominated by some Optimization group Pareto point
- No Optimization group Pareto point is dominated by a control group point
- The Optimization trendline for the combined groups is always closer to the utopia point than the control trendline
- Distance between trendlines measures MDO advantage

Discontinuities in math models

 Example: response with resonance divides design space into disjoint subspaces.



Figure 7- Amplitudes of the FRF dashed line: without DVA and shunts solid line: with DVA and shunts.

CAVEAT: Approximate Math Models tend to hide discontinuities

Optimization in presence of uncertainty δ

- Constant parameters $\dot{P} + \delta P$
- Design Variables X+ δX

• State (behavior) variables $Y + \delta Y$



- First order effect of δ uncertainty is the optimization result obtained as a (mean + distribution)
- Second order effect may be redirecting search path to qualitatively different optimum
- Even more difficult case arises when it is not clear what F(P, X) is
- This is primarily a modeling issue at focus of current research 45

. Discrete major design variables



• In contrast to *quasi-discrete* variables such as sheet metal thickness optimized as continuous variable and rounded up to the nearest commercial sheet metal gage available

Supporting design for entire Life Cycle



- Requirements to include ever more stringent environmental constraints, e.g., noise, emissions, etc.
- Eliminate barriers separating Life Cycle elements in design process
- Develop math models for elements of Life Cycle sharing design variables
- This is primarily a modeling and data exchange issue

Optimization Across Conventional Barriers: Potentially Very Important Advancement

Vehicle design



- Focus on vehicle physics and variables directly related to it
- E.g, range; wing aspect ratio



- Focus on manufacturing process and its variables
- E.g., cost; riveting head time 48

Two Loosely Connected Optimizations



•Seek design variables to maximize performance under constraints of:

> Physics Cost Manufacturing difficulty



• Seek process variables to reduce the fabrication cost.

The return on investment (ROI) is a unifying factor ROI = f(Performance, Cost of Fabrication)

Integrated Optimization

• Required: Sensitivity analysis on both sides





∂Range/ ∂(AspectRatio)

 $\partial \text{Cost} / \partial (\text{Rivet head time})$

 ∂ (Rivet head time)/ ∂ (Aspect Ratio)

ROI = f(Range, Cost of Fabrication)

 $\partial ROI / \partial Aspect Ratio = (\partial ROI / \partial Cost) ((\partial Cost / \partial (Rivet h.t.)) (\partial (Rivet h.t) / \partial (Aspect Ratio)) + (\partial ROI / \partial Range) (\partial Range / \partial (Aspect Ratio))$

Integrated Optimization Design < --- > Fabrication

Given the derivatives on both sides



 Unified optimization may be constructed to seek vehicle design variable, e.g., AspectRatio, for maximum ROI incorporating AR effect on Range and on fabrication cost.
 ROI f



What MDO is powerless to do

- Optimization Cannot Get Something that Was Not Seeded.
- In contrast, people can.



If design space could be No /
 extended and redefined,
 MDO would advance from
 design-aid status to automated designer



Get





Get

• Prerequisite: understanding of the human mind and brain

YES

YES

NO !

YES

MDO Role in Product Life-Cycle



MDO Capability Growth Trends

• Family of products, e.g., Airbus 3xx line, optimized for life cycle return on investment, to capitalize on common elements and processes

- System-of-systems, e.g., support of human exploration of Planet Mars, or
- National Highway-Rail-Air transportation system, or
- Tri-level optimization of a vehicle, e.g.,
- composite skin airframe aircraft

• More disciplines integrated

Vertical Growth: "Tread New Grounds"

- Growth of dimensionality: more variables, constraints, objectives
- Incorporation of life cycle considerations, including uncertainties
- Solving problems with discontinuities
- Faster answers due to MCC

Summary and Conclusions

- Multidisciplinary Design Optimization (MDO) has evolved as a research and development field engaging:
 - Engineering Physics Numerical Methods Modeling & Simulation
 - Operations Research Computer Science Management Science
 - Human Factors CAD
- MDO offers mature capability in disciplines and their integration in projects
- Recent advances made MDO ready to aid in large undertakings at major product level involving large company and its partnerships
- Areas exist where MDO is inadequate qualitatively and quantitatively, these areas identify priority development trends
- MDO is poised to impact design of product families and system-ofsystems
- Multiprocessor computing and MDO are synergistically intertwined toward rapid growth of MDO capability
- Advancement of MDO from designer's aid to automated designer is a "over the horizon" proposition, predicated on success of research into human mind and brain



Supplemental Reading

TEXTS:

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The End Thank you Q & A

Spares

Power Line Cable



- Given:
 - Ice load
 - self-weight small
 - h/span small



tout h slack

Wing Thin-Walled Box





- More segments (stages) = less weight to carry up = less fuel
- More segments = more junctions = more weight to carry up
- Typical optimum: 2 to 4.



Saturn V





- Inlet ahead of wing max. depth = shock wave impinges on forward slope = drag
- Nacelle moved aft = landing gear moves with it = larger tail (or longer body to rotate for take-off = more weight



National Taxation



National Taxation Increase taxes? Cut taxes?

increase taxes



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Nothing to Optimize



How to recognize that the problem at hand needs optimization.

 General Rule of the Thumb: there must be at least two opposing trends as functions of a design variable





Various types of design optima



constraints - 0 contours





 Near-orthogonal intersection defines a design point

• Tangential definition identifies a band of of designs



Figure 1 BLISS supporting a project matrix organization



Themes

1 Title

2 Hist

3-5 Review of Syllabus

6-7 Migration to other disc. and MDO

8-12 Design Process attributes

13-24 Design Process requires infrastructure capable of:

13 Agility and Huge Volumes of Variables

14 Solution to the above: Approximations, Decoupling Analysis from Opt.

15-16 Application example: Boeing Hypersonic

17-18 Everything affects...

19-20 GSE as solution for the above based on discipl. Sensit. - syllabus.

21 Data handling

22-23 Nsq Diag- sol. For the above

24 Human factors

26 Help from MCC

27 Commercial tools

27-40 Two Implementations of MDO based on all of the above

27-28 ICE

29 breaking the sequentiality

30 dilemma resulting from the above

31-40 BLISS

41-45 What is not good - needs to be done

46-48 Closure


System-level Optimization







BLISS Formulation Contrasted with All-in-One Formulation

•Original problem, **All-in-One** Find Design Variables V Minimize F(V) Satisfy g(V) <= 0

• **BLISS**: **Decomposed** into two levels: V = { Xshared | Xlocal}



Results: Sensitivity Of Range to Variables





Figure 1 BLISS supporting a project matrix organization



Optimization Migrating from Structures to Other Disciplines

- Aerodynamics, Thermodynamics, Electromagnetic radiation, and more ٠
- It became fundamental enabler in Composite materials ٠
- It has always been the workhorse in space probe trajectory design ٠
- Variety of techniques for decomposition of large problems into more • manageable smaller ones have been developed
- Search and Analysis decoupled via Approximations (Surrogate • Models)



How to find optimal design despite curse of dimensionality



• Curse of dimensionality: number of calls to analysis goes up exponentially with the number of design variables in X; **Not practical for large problems**.

Decouple Search from Analysis by use of Approximate Model

- Efficient search techniques
- Using approximate models (surrogates) to answer optimizer calls
- Approximation and Model Management in Optimization (AMMO)
- Exploiting massively concurrent processing



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